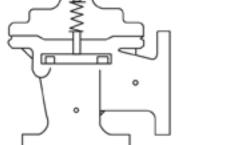
# CLA-VAL AUTOMATIC CONTROL VALVES

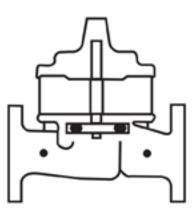
### 90-42

Place this manual with personnal responsible for maintenance of this valve





**OPERATION** 



MAINTENANCE



CLA-VAL • P.O. BOX 1325 • NEWPORT, CA 92659-0325 • (949) 722-4800 • FAX: (949) 548-5441 CLA-VAL CANADA LTD. • 4687 Christie Drive • Beamsville, Ontario, LOR 1B4 Canada • (905) 563-4963

				VCL 1 ② 3 4	DIST. CODE 002	SHEET 1 OF	3
			🗲 CLA-VAL CO. '	EWPORT BEACH, CALIFORNIA	CATALOG NO. 90-42	DRAWING NO.	REV. A
			TYPE OF VALVE AND MAIN FEATURES		90-42	14280	A
						DESIGN	0 00 04
				REDUCING VAL	VL		<u>8-20-84</u>
			SEAWAI	ER SERVICE			<u>8–22–84</u> 8–23–84
		ľ					
			NOI FURNI	Shed by Cla-Val CO.		l features	
							3
			Ĺ	עקע			
DATE		-8-91					
ΒY		TLC 11	INLET			DUTLET	
		VD (ECO 12526)	1				
		S	ITEM BASIC COMPONENTS	YTQ			
		히	1 100S HYTROL (MAIN VALVE)	1			
_		REVISED	2 X58C RESTRICTION FITTING		<u> </u>		
<b>DESCRIPTION</b>		튄[	3 CRD PRESSURE REDUCING CONT	ROL 1			
ŝ		~8					
끸		비					
		FEATURE					
				<b> </b>			
		OPTIONAL					
		틹	OPTIONAL FEATURE SUFFIX	ADDED TO CATALOG NUMB	ER		
			A X46A FLOW CLEAN STRAINER	1			
		밁	B CK2 COCK (ISOLATION VALVE)	3			
		ADDED	C CV FLOW CONTROL (CLOSING) D CHECK VALVES (81-01) WITH C				
	-	≤	D CHECK VALVES (81-01) WITH C S CV FLOW CONTROL (OPENING)				
-		∢lŀ	Y X43 "Y" STRAINER				

			CVCL 1 ② 3 4 DIST. CODE 002		EET 2 OF		
			<b>CLA-VAL CO.</b> NEWPORT BEACH, CALIFORNIA 90-42	DRAWING NO		REV.	
		TYPE OF V	<b>ULA-VAL UU</b> . NEWPORT BEACH, CALIFORNIA 90-42		14280		A
			PRESSURE REDUCING VALVE	DESIGN	AR	8-20	1 04
			SEAWATER SERVICE	CHK,D	LFH	8-22	) <u>-04</u> )-84
			SLAWATER SERVICE	APV'D	CH	8-23	
			OPERATING DATA				
			PRESSURE REDUCING FEATURE: PRESSURE REDUCING CONTROL (3) IS A NORMALLY OPEN SENSES MAIN VALVE OUTLET PRESSURE CHANGES. AN I PRESSURE TENDS TO CLOSE CONTROL (3) AND A DECRE PRESSURE TENDS TO OPEN CONTROL (3). THIS CAUSES PRESSURE TO VARY AND THE MAIN VALVE MODULATES ( MAINTAINING A RELATIVELY CONSTANT OUTLET PRESSURE REDUCING CONTROL (3) ADJUSTMENT: TURN THE ADJUS CLOCKWISE TO INCREASE THE SETTING. OPTIONAL FEATURE OPERATING DATA: SUFFIX A (FLOW CLEAN STRAINER)	NCREASI ASE IN MAIN V OPENS / . <u>PRES</u>	E IN OUT OUTLET ALVE CO AND CLO SURE	ILET VER	
			A SELF-CLEANING STRAINER IS INSTALLED IN THE MAIN BOSS WHICH PROTECTS THE PILOT SYSTEM FROM FOREIG SUFFIX B (ISOLATION VALVES)	N PARTI	CLES.	DY	
DATF			CK2 COCKS (B) ARE USED TO ISOLATE THE PILOT SYSTE MAIN LINE PRESSURE. THESE VALVES MUST BE OPEN D OPERATION.	M FROM JRING N	ORMAL		
R	i		SUFFIX C (CLOSING SPEED CONTROL) FLOW CONTROL (C) CONTROLS THE CLOSING SPEED OF T TURN THE ADJUSTING STEM CLOCKWISE TO MAKE THE MA SLOWER.	HE MAIN AIN VALY	I VALVE. VE CLOSI	Ξ	
revise manually			SUFFIX D (CHECK VALVES WITH COCK): WHEN OUTLET PRESSURE IS HIGHER THAN INLET PRESSU (D2) OPENS AND (D1) CLOSES. THIS DIRECTS THE HIGH PRESSURE INTO THE MAIN VALVE COVER AND THE MAIN	ER OUTL	ET	Έ	
cad revision record — do not revise Manually description			SUFFIX S (OPENING SPEED CONTROL) FLOW CONTROL (S) CONTROLS THE OPENING SPEED OF T TURN THE ADJUSTING STEM CLOCKWISE TO MAKE THE MA SLOWER.				
CAD REVISION	SEE SHEET 1		SUFFIX Y (Y-STRAINER) A Y-PATTERN STRAINER IS INSTALLED IN THE PILOT SUF PROTECT THE PILOT SYSTEM FROM FOREIGN PARTICLES. SCREEN MUST BE CLEANED PERIODICALLY.				
f							

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								CVCL	1 (2)	34		DIST. C	ODE 00			EET 3	OF		
				21 A	<b>\-V</b>	AL	CO.	NEWPOR	T BEACH, (	CALIFORNIA	1	catalog no. 90-	-42	DF	rawing No	<u>,</u> 1428(	ר	REV.	A
		TYPE OF	VALVE AND	) Main Fe	ATURES									Di	ESIGN				
					Ρ						'ALV	Æ			RAW	AR	8	3-20	-84
						SE	AWA	TER	SER	VICE					HK'D PV'D	<u>LFH</u> CH	<u>ح</u> ع	<u>3-22</u> 3-23	<u>-84</u> -84
		.	<u>CHE</u> () ()	SYS AIR HIG	TEM REM	VALV OVED DINTS	/ES O FROM	M THE	PERAT JPSTR	EAM I VAL	AND VE (	DOWNS COVER			SYS	TEM A	ΤA	LL	
			()()	CK2 PER CV		CKS ( CLE / CON	(B) OF ANING	PEN ( G OF S (C)	STRAI	NER (	Y) I	URE). S RECC AT LEAS	DMMEN ST 1/-	DED 4 4 TUR	(OPT RNS	IONAL (OPTIO	FEA NAL	ATUR	E).
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THIS DR	AWING	 Is the property	OF CLA-V	AL CO. AND	SAME AND	COPIES M/	NDE THEREOF	IF ANY, SHA	ill be retur	NED TO IT U	PON DEMA	ND. DELIVERY A	ND DISCLOSUR	e hereof a	RE SOLELY	upan canditi	on that	THE SAME	SHALL

INTEGRATING IS THE FROME FIRE THE FROME FIRE AND SAME AND GARLES MADE INFORMATION THAT LAND INFORMATION DELIVERT AND DISLESSING HEREDIA AND SALELY DEVIN CONDITION THAT THE SAME SHALL NOT BE USED, COPIED OR REPRODUCED, NOR SHALL THE SUBJECT HEREOF BE DISLIDSED IN ANY MANNER TO ANYONE FOR ANY PURPOSE, EXCEPT AS HEREM AUTIONIZED, WITHOUT PRIOR WRITEN APPROVAL OF CAL-VAL CO. THIS DRAWING IS SUBMITTED CONFIDENTIALLY AND MAY NOT BE USED IN THE MANUFACTURE OF ANY MATERIAL OR PRODUCT OTHER THAN SUCH MATERIALS AND PRODUCTS FURNSHED TO CLA-VAL CO. THE DRAWING IS SUBMITTED CONFIDENTIALLY AND MAY NOT BE USED IN THE MANUFACTURE OF ANY MATERIAL OR PRODUCT OTHER THAN SUCH MATERIALS AND PRODUCTS FURNSHED TO CLA-VAL CO. WHETHER OR NOT THE EQUIPMENT OR INFORMATION SHOWN HEREON IS PATENTED OR OTHERWISE PROTECTED, FULL TITLE AND COPYRIGHTS, IF ANY, IN AND TO THIS DRAWING AND/OR INFORMATION DELIVERED OR SUBMITTED ARE FULLY RESERVED CLA-VAL CO."



## **Seawater Service Hytrol Valve**



- · Drip tight, positive seating
- · Service without removal from line
- · Screwed or flanged ends
- · Globe or angle pattern
- · Every valve factory-tested

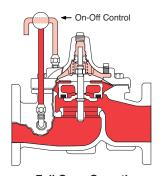
The Cla-Val Model 100S/2100S Seawater Service Hytrol Valve is a hydraulically operated, diaphragm actuated, globe or angle pattern valve. It consists of three major components: body, diaphragm assembly and cover. The diaphragm assembly is the only moving part.

- MODEL 100S 2100S

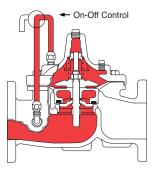
The body (ductile iron or cast steel) is epoxy coated and contains a removable seat insert. The diaphragm assembly is guided top and bottom by a precision machined stem. It utilizes a non-wicking diaphragm of nylon fabric bonded with synthetic rubber. A resilient synthetic rubber disc retained on three and one half sides by a disc retainer forms a drip-tight seal with the renewable seat when pressure is applied above the diaphragm.

The Model 100S/2100S Seawater Service Hytrol Valve is the basic valve used for seawater applications. It is the valve of choice for system applications requiring deluge, pressure regulation, pressure relief, solenoid operation, rate of flow control, liquid level control or check valve operation. The rugged simplicity of design and packless construction assure a long life of dependable, trouble-free operation. It is available in various materials and in a full range of sizes, with either screwed or flanged ends. Its applications are unlimited.

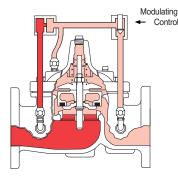
#### **Principle of Operation**



Full Open Operation When pressure in the cover chamber is relieved to a zone of lower pressure, the line pressure at the valve inlet opens the valve, allowing full flow.



**Tight Closing Operation** When pressure from the valve inlet is applied to the cover chamber, the valve closes drip-tight.



#### **Modulating Action**

The valve holds any intermediate position when operating pressures are equal above and below the diaphragm. A Cla-Val "modulating" pilot control will allow the

valve to automatically compensate for line pressure changes.



#### **Specifications**

#### **Available Sizes**

Pattern	Threaded	Flanged	Grooved End
Globe	<b>%</b> " -  3"	1½" - 36"	1½"-2"- 3"- 4"- 6"
Angle	1¼" - 3"	2" - 16"	2" - 3" - 4"

#### **Operating Temp. Range**

Fluids	
-40° to 180° F	

Pressure Ra	atings (Recommend	ed Maximum	Pressure -	psi)	
Valve B	ody & Cover		Pressure	Class	
valve bi			Flanged		Threaded
Material	Material Specifications	ANSI Standards**	150 Lb.	300 Lb.	End*** Details
Ductile Iron*	ASTM-A536	B16.42	250	400	400
Cast Steel*	ASTM A216	B16.5	285	400	400
Naval Bronze	ASTM B61	B16.24	225	400	400
Stainless Steel Type 316	ASTM A743-CF-8M	B16.5	285	400	400
NI.AL.Bronze	ASTM B148	B.16.24	225	400	400
Super Duplex Stainless Steel		B16.5	285	400	400

Note: \*Fusion Bonded Epoxy Coated Internal and External. \*\*ANSI Standards are for flanged dimensions only. Flanged Valves are available faced but not drilled

\*\*\*End Details machined to ANSI B2.1 specifications



4" Globe,100S

For assistance in selecting appropriate valve options or valves manufactured with special design requirements, please contact our Regional Sales Office or Factory.

#### **Purchase Specifications**

The Model 100S/2100S shall be a hydraulically operated, diaphragm-actuated, globe or angle pattern valve. It shall contain a resilient, synthetic rubber disc, having a rectangular cross-section, contained on three and one-half sides by a disc retainer and disc guide, forming a tight seal against a single removable seat insert. The diaphragm assembly, containing a valve stem, shall be fully guided at both ends by a bearing in the valve cover and an integral bearing in the valve seat. This diaphragm assembly shall be the only moving part and shall form a sealed chamber in the upper portion of the valve, separating operating pressure from line pressure. The diaphragm shall consist of nylon fabric bonded with synthetic rubber and shall not be used as a seating surface. Packing glands or stuffing boxes are not permitted and there shall be no pistons operating the valve or its pilot controls. All necessary repairs shall be possible without removing the valve from the line. All materials shall be compatible with seawater.

Valve shall be Model 100S/2100S manufactured by Cla-Val, Newport Beach, CA 92659-0325



2" Globe,100S



4" Angle, 2100S

When Ordering, Please Specify:

- 1. Model No. 100S or No. 2100S
- 2. Valve Size
- 3. Pattern Globe or Angle
- 4. Pressure Class
- 5. Screwed or Flanged
- 6. Temperature and fluid to be handled.
- 7. Static and Flowing Line Pressure.
- 8. Body & Trim Material
- 9. Desired Options
- 10. When Vertically Installed

#### **Functional Data**

#### Model 100S/2100S

Valve S	izo	Inches	3/8	1/2	3/4	1	1¼	1½	2	2½	3	4	6	8	10	12	14	16	24	36
valve S	IZE	mm.	10	15	20	25	32	40	50	65	80	100	150	200	250	300	350	400	600	900
	Globe	Gal./Min. (gpm.)	1.8	6	8.5	13.3	30	32	54	85	115	200	440	770	1245	1725	2300	2940	7655	13320
Cv	Pattern	Litres/Sec. (I/s.)	.43	1.44	2.04	3.2	7.2	7.7	13	20.4	27.6	48	105.6	184.8	299	414	552	706	1837	3200
Factor	Angle	Gal./Min. (gpm.)	—	—	—	—	27	29	61	101	139	240	541	990	1575	2500*	3060*	4200*	—	—
	Pattern	Litres/Sec. (I/s.)	—	—	—	—	6.5	7	14.6	24.2	33.4	58	130	238	378	600	734.4	1008	—	—
Equivalent	Globe	Feet (ft.)	25	7	16	23	19	37	51	53	85	116	211	291	347	467	422	503	628	1866
Length	Pattern	Meters (m.)	7.6	2.2	4.8	7.1	5.7	11.4	15.5	16.0	25.9	35.3	64.2	88.6	105.8	142.4	128.6	153.6	191.6	569
of	Angle	Feet (ft.)	—	—	—	—	28	46	40	37	58	80	139	176	217	222*	238*	247*	—	—
Pipe	Pattern	Meters (m.)	—	—	—	—	8.7	13.9	12.1	11.4	17.8	24.5	42.5	53.6	66.1	67.8	72.7	75.2	—	—
К	Gl	obe Pattern	16.3	3.7	5.7	6.1	3.6	5.9	5.6	4.6	6.0	5.9	6.2	6.1	5.8	6.1	5.0	5.2	4.0	7.1
Factor	An	igle Pattern	—	—	—	—	4.4	7.1	4.4	3.3	4.1	4.1	4.1	3.7	3.6	2.9	2.8	2.6	_	—
		Fl. Oz	.12	.34	.34	.70	_	—	—	—	—	—	—	—	_	—	—	—	—	—
Liquid Displac		U.S. Gal.	—	—	—	—	.02	.02	.03	.04	.08	.17	.53	1.26	2.51	4.0	6.5	9.6	29	42
Valve Op		ml	3.5	10.1	10.1	20.7	75.7	75.7	121	163	303	643	—	_	—	—	—	—	—	—
		Litres	—	—	—	—	_	—	—	—	—	—	2.0	4.8	9.5	15.1	24.6	36.2	109.8	159

\*Estimated

#### C<sub>V</sub> Factor

Formulas for computing C<sub>V</sub> Factor, Flow (Q) and Pressure Drop ( A P):

$$\mathbf{C}_{\mathbf{v}} = \frac{\mathbf{Q}}{\sqrt{\Delta \mathbf{P}}} \qquad \mathbf{Q} = \mathbf{C}_{\mathbf{v}} \sqrt{\Delta \mathbf{P}} \qquad \Delta \mathbf{P} = \left(\frac{\mathbf{Q}}{\mathbf{C}_{\mathbf{v}}}\right)^{2}$$

**K Factor** (Resistance Coefficient) The Value of K is calculated from the formula:  $K = \frac{894d}{C_v^2}^4$  (U.S. system units)

#### **Equivalent Length of Pipe**

Equivalent lengths of pipe (L) are determined from the formula:  $L = \frac{Kd}{12 \text{ f}}$ 

#### Fluid Velocity

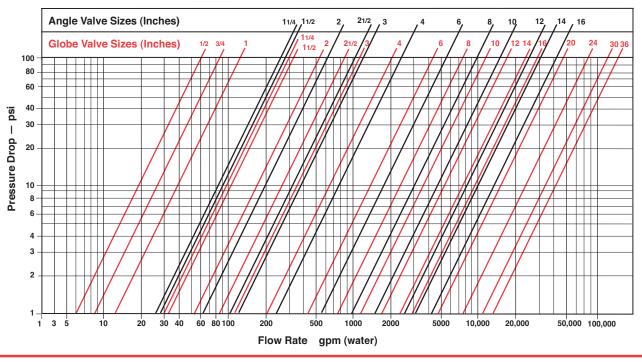
Fluid velocity Fluid velocity can be calculated from the following formula:  $V = \frac{.4085 \text{ Q}}{\text{d}^2}$ 

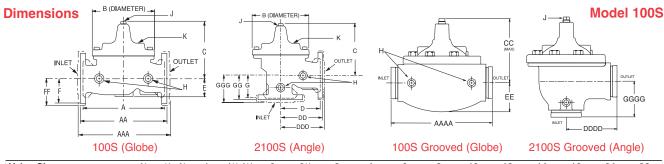
#### Where:

 $C_v = U.S. (gpm) @ 1 psi differential at 60° F water$ or

- = (I/s) @ 1 bar (14.5 PSIG) differential at 15°C water
- d = inside pipe diameter of Schedule 40 Steel Pipe (inches)
- f = friction factor for clean, new Schedule 40 pipe (dimensionless) (from Cameron Hydraulic Data, 18th Edition, P 3-119)
- **K** = Resistance Coefficient (calculated)
- L = Equivalent Length of Pipe (feet)
- **Q** = Flow Rate in U.S. (gpm) or (I/s)
- **V** = Fluid Velocity (feet per second) or (meters per second)
- △ P = Pressure Drop in (psi) or (bar)

#### Model 100S/2100S Flow Chart (Based on normal flow through a wide open valve)

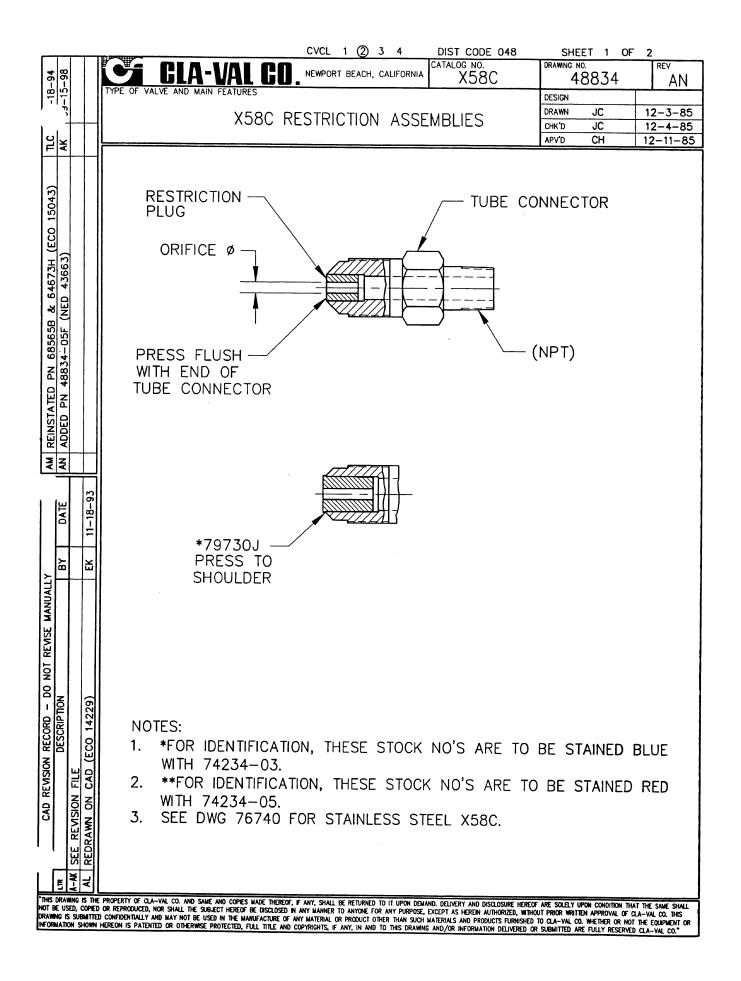




Valve Size (Inches)	3/8	1/2 = 3/4	1	1¼-1½	2	<b>2</b> ½	3	4	6	8	10	12	14	16	24	36
A Threaded	2.75	3.50	5.12	7.25	9.38	11.00	12.50	_	_	_	_	_	_	_	_	_
<b>AA</b> 150 ANSI	_	_	_	8.50*	9.38	11.00	12.00	15.00	20.00	25.38	29.75	34.00	39.00	41.38	61.50	76.00
AAA 300 ANSI	_	_	_	9.00*	10.00	11.62	13.25	15.62	21.00	26.38	31.12	35.50	40.50	43.50	63.24	78.00
AAAA Grooved End	_	_	_	8.50	9.00	11.00	12.50	15.00	20.00	25.38	_	_	_	_	_	_
B Dia.	2.50	3.12	4.38	5.62	6.62	8.00	9.12	11.50	15.75	20.00	23.62	28.00	32.75	35.50	53.16	66.00
C Max.	2.00	3.00	2.75	5.50	6.50	7.56	8.19	10.62	13.38	16.00	17.12	20.88	24.19	25.00	43.93	61.50
CC Max. Grooved End	—	—	—	4.75	5.75	6.88	7.25	9.62	12.12	14.62	_	—	—	—	—	—
D Threaded	—	—	—	3.25	4.75	5.50	6.25	—	—	—	_	—	—	—	—	—
DD 150 ANSI	_	_	_	4.00*	4.75	5.50	6.00	7.50	10.00	12.75	14.88	17.00	19.50	20.81	_	-
DDD 300 ANSI	_	_	—	4.25*	5.00	5.88	6.38	7.88	10.50	13.25	15.56	17.75	20.25	21.62	—	_
DDDD Grooved End	_	_	_	_	4.75	_	6.00	7.50	_	_	—	_	—	_	_	_
E	1.25	0.88	1.63	1.12	1.50	1.69	2.56	3.19	4.31	5.31	9.25	10.75	12.62	15.50	17.75	24.56
EE Grooved End	_	_	_	2.00	2.50	2.88	3.12	4.25	6.00	7.56	_	_	_	_	_	-
F 150 ANSI	_	_	_	2.50	3.00	3.50	3.75	4.50	5.50	6.75	8.00	9.50	10.50	11.75	19.25	28.00
FF 300 ANSI	_	_	_	3.06	3.25	3.75	4.13	5.00	6.25	7.50	8.75	10.25	11.50	12.75	_	_
G Threaded	_	—	_	1.88	3.25	4.00	4.50	—	—	_	_	_	—	_	_	-
GG 150 ANSI	_	_	_	4.00*	3.25	4.00	4.00	5.00	6.00	8.00	8.62	13.75	14.88	15.69	_	_
GGG 300 ANSI	_	_	_	4.25*	3.50	4.31	4.38	5.31	6.50	8.50	9.31	14.50	15.62	16.50	_	_
GGGG Grooved End	-			_	3.25		4.25	5.00		_	_	_	_	_	_	-
H NPT Body Tapping		1/8	1/4	3/8	3/8	1/2	1/2	3/4	3/4	1	1	1	1	1	1	2
J NPT Cover Center Plug	1/8	1/8	1/4	1/4	1/2	1/2	1/2	3/4	3/4	1	1	1¼	1½	2	1½	2
K NPT Cover Tapping	—	1/8	1⁄4	3/8	3/8	1/2	1/2	3/4	3⁄4	1	1	1	1	1	1	2
Valve Stem Internal Thread UNF	_	—	—	10-32	10-32	10-32	1⁄4-28	1⁄4-28	<b>%-24</b>	% <b>-2</b> 4	<b>%-24</b>	<b>%-24</b>	<b>%-24</b>	1⁄2-20	¾ <b>-1</b> 6	<sup>3</sup> ⁄4 <b>-1</b> 6
Stem Travel	_	_	_	0.4	0.6	0.7	0.8	1.1	1.7	2.3	2.8	3.4	4.0	4.5	6.75	10.12
Approx. Ship Wt. Lbs.	3	3	8	15	35	50	70	140	285	500	780	1165	1600	2265	6200	11470
*40mm Size Only															*11/5	Size Only
															172	
Valve Size (mm)	10	15-20	25	32-40		65	80	100	150	200	250	300	350	400	600	900
A Threaded	70	89	130	184	238	279	318	_	_	_	_	_	_	_	600 —	900
A Threaded AA 150 ANSI				184 216*	238 238	279 279	318 305	 381	_ 508	 645	 756	 864	 991	_ 1051	<b>600</b> — 1562	<b>900</b> — 1930
A Threaded AA 150 ANSI AAA 300 ANSI	70 — —	89 — —	130 — —	184 216* 229*	238 238 254	279 279 295	318 305 337								<b>600</b>  1562 1606	<b>900</b>  1930 1981
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End	70 — — —	89 — — —	130 — — —	184 216* 229* 216	238 238 254 228	279 279 295 279	318 305 337 318				 756 790 				<b>600</b> — 1562 1606 —	<b>900</b>  1930 1981 
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia.	70 — — — 64	89 — — — 80	130 — — — 111	184 216* 229* 216 143	238 238 254 228 168	279 279 295 279 203	318 305 337 318 232				 756 790  600				600  1562 1606  1350	<b>900</b>  1930 1981  1676
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max.	70 — — 64 51	89 — — — 80 76	130 — — — 111 70	184 216* 229* 216 143 140	238 238 254 228 168 165	279 279 295 279 203 192	318 305 337 318 232 208			 645 670 645 508 406	 756 790  600 435		 991 1029  832 614	 1051 1105  902 635	600  1562 1606  1350 1116	<b>900</b>  1930 1981  1676 1562
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End	70   64 51 	89   80 76 	130 — — 111 70 —	184 216* 229* 216 143 140 120	238 238 254 228 168 165 146	279 279 295 279 203 192 175	318 305 337 318 232 208 184				 756 790  600 435 				600  1562 1606  1350 1116 	<b>900</b>  1930 1981  1676 1562 
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded	70 — — 64 51 — —	89   80 76  	130 — — — 111 70	184 216* 229* 216 143 140 120 83	238 238 254 228 168 165 146 121	279 279 295 279 203 192 175 140	318 305 337 318 232 208 184 159				 756 790  600 435  -				600  1562 1606  1350 1116   	<b>900</b>  1930 1981  1676 1562   
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI	70 — — 64 51 — — —	89   80 76   	130 — — — 111 70 — — — —	184 216* 229* 216 143 140 120 83 102*	238 238 254 228 168 165 146 121 121	279 279 295 279 203 192 175 140 140	318 305 337 318 232 208 184 159 152				 756 790  600 435  - 378		991 1029  832 614  - 495		600  1562 1606  1350 1116   	<b>900</b> 
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD 300 ANSI	70   64 51    	89   80 76    	130 — — — 111 70 — — — — — — —	184 216* 229* 216 143 140 120 83 102* 108*	238 238 254 228 168 165 146 121 121 121 127	279 279 295 279 203 192 175 140 140 149	318 305 337 318 232 208 184 159 152 162								600  1562 1606  1350 1116      	<b>900</b> 1930 1981 1676 1562
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD 300 ANSI DDDD Grooved End	70  64 51          -	89   80 76      	130 - - 111 70 - - - - - - - - - - - - -	184 216* 229* 216 143 140 120 83 102* 108* -	238 238 254 228 168 165 146 121 121 121 127 121	279 279 295 279 203 192 175 140 140 149 	318 305 337 318 232 208 184 159 152 162 152								600  1562 1606  1350 1116       	900  1930 1981  1676 1562       
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD 300 ANSI DDDD Grooved End E	70  64 51     32	89   80 76     23	130   111 70     42	184 216* 229* 216 143 140 120 83 102* 108*  29	238 238 254 228 168 165 146 121 121 127 121 38	279 279 295 279 203 192 175 140 140 149 - 43	318 305 337 318 232 208 184 159 152 162 152 65			645 670 645 508 406 371  324 337  135					600 	900 - 1930 1981 - 1676 1562 - - - - - 624
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD 300 ANSI DDDD Grooved End E EE Grooved End	70   64 51  - - - - - 32 	89   80 76     23 	130   111 70 - - - - - - 42 -	184 216* 229* 216 143 140 120 83 102* 108*  29 52	238 238 254 228 168 165 146 121 121 127 121 38 64	279 279 295 279 203 192 175 140 140 149  43 73	318 305 337 318 232 208 184 159 152 162 152 65 79						 991 1029  832 614  495 514  321 		600  1562 1606  1350 1116     451 	900  1930 1981  1676 1562  - - - - - - - - - - - - - - - - -
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD 300 ANSI DDDD Grooved End E EE Grooved End F 150 ANSI	70  64 51     32          -	89   80 76    23  	130   111 70     42   42 	184 216* 229* 216 143 140 120 83 102* 108* - 29 52 64	238 238 254 228 168 165 146 121 121 127 121 38 64 76	279 279 295 279 203 192 175 140 140 149  43 73 89	318 305 337 318 232 208 184 159 152 162 152 65 79 95								600  1562 1606  1350 1116    451  489	900  1930 1981  1676 1562     624  711
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD Grooved End E EE Grooved End F 150 ANSI FF 300 ANSI	70  64 51   32          -	89 	130   111 70    42          -	184           216*           229*           216           143           140           120           83           102*           108*           -           29           52           64           78	238 238 254 228 168 165 146 121 121 127 121 38 64 76 83	279 279 295 279 203 192 175 140 140 149  43 73 89 95	318 305 337 318 232 208 184 159 152 162 152 65 79 95 105								600  1562 1606  1350 1116     451  489 	900  1930 1981  1676 1562     624  711 
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDDD Grooved End E EE Grooved End F 150 ANSI FF 300 ANSI G Threaded	70  64 51   32   32   	89  80 76   23  23   23 	130   111 70     42   42 	184           216*           229*           216           143           140           120           83           102*           00*           29           52           64           78           48	238 238 254 228 168 165 146 121 121 121 127 121 127 38 64 76 83 83	279 279 295 279 203 192 175 140 140 149  43 73 89 95 102	318 305 337 318 232 208 184 159 152 162 152 152 579 95 105 114								600  1562 1606  1350 1116    451  489          -	900  1930 1981  1676 1562    624  711   624          -
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD Grooved End E EE Grooved End F 150 ANSI FF 300 ANSI G Threaded G 150 ANSI	70  64 51   32  32   32          -	89  80 76   23  23   23   23   	130   111 70    42  42   42          -	184           216*           229*           216           143           140           120           83           102*           108*           -           29           52           64           78           48           102*	238 238 254 228 168 165 146 121 121 121 127 121 127 121 38 64 76 83 83 83	279 279 295 279 203 192 175 140 140 140 149  43 73 89 95 102 102	318 305 337 318 232 208 184 159 152 162 152 65 79 95 105 114 102								600  1562 1606  1350 1116    451  489   489   	900  1930 1981  1676 1562    624   624  711         
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD Grooved End E EE Grooved End F 150 ANSI FF 300 ANSI G Threaded GG 150 ANSI GGG 300 ANSI	70  64 51   32  32   32          -	89  80 76  - - 23  23  - - - 23  - - - -	130   111 70   42  42   42            	184           216*           229*           216           143           140           120           83           102*           29           52           64           78           48           102*	238 238 254 228 168 165 146 121 121 121 127 121 38 64 76 83 83 83 83	279 279 295 279 203 192 175 140 140 140 149  43 73 89 95 102 102 110	318 305 337 318 232 208 184 159 152 162 152 65 79 95 105 114 102 111								600 	900 - 1930 1981 - 1676 1562 - - - 624 - 711 - - 711 - - - - - - - - - - - - -
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD 300 ANSI DDD Grooved End E EE Grooved End F 150 ANSI G Threaded GG 150 ANSI GGG 300 ANSI GGGG Grooved End	70  64 51   32  32   32          -	89 	130 	184 216* 229* 216 143 140 120 83 102* 108* - 29 52 64 78 64 78 48 102* 78 -	238 238 254 228 168 165 146 121 121 121 127 121 38 64 76 83 83 83 83 83 83	279 279 295 279 203 192 175 140 140 149  43 73 89 95 102 102 102 110 	318 305 337 318 232 208 184 159 152 162 152 65 79 95 105 114 105 114 102 1111				 756 790  435  378 395  235  203 222 203 222  219 236 				600 	900 - 1930 1981 - 1676 1562 - - - - - 624 - - 624 - - - - - - - - - - - - -
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD 300 ANSI DDDD Grooved End E EE Grooved End F 150 ANSI G Threaded GG 150 ANSI GGG 300 ANSI GGGG Grooved End H NPT Body Tapping	70  64 51    32  32          -	89 	130 	184           216*           229*           143           140           128           102*           108*           -           29           52           64           78           40*           102*           102*	238 238 254 228 168 165 146 121 121 121 127 121 38 64 76 83 83 83 83 83 83 83	279 279 295 279 203 192 175 140 140 149  43 73 89 95 102 102 102 102	318 305 337 318 232 208 184 159 152 162 152 65 79 95 105 105 114 102 111 108								600  1562 1606  1350 1116     451  489  489          -	900 - 1930 1981 - 1676 1562 - - - - - - - - - - - - -
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD Grooved End E EE Grooved End F 150 ANSI G Threaded GG 150 ANSI GGG 300 ANSI GGG Grooved End H NPT Body Tapping J NPT Cover Center Plug	70   64 51    32   32    32          -	89   80 76     23             	130 	184           216*           229*           216           143           140           120           83           102*           108*           -           29           52           64           78           48*           102*           102*           3%           ½	238 238 254 228 168 165 146 121 121 127 121 38 64 76 83 83 83 83 83 83 83 83 83	279 279 295 279 203 192 175 140 140 149 - 43 73 89 95 102 102 102 102	318 305 337 318 232 208 184 159 152 162 152 65 79 95 105 114 102 111 118 ½								600 - 1562 1606 - 1350 1116 - - - - - - - - - - - - -	900 - 1930 1981 - 1676 1562 - - - - - - - - - - - - -
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD 300 ANSI DDDD Grooved End E EE Grooved End F 150 ANSI G Threaded GG 150 ANSI G Threaded GG 150 ANSI GGGG Grooved End H NPT Body Tapping J NPT Cover Center Plug K NPT Cover Tapping Valve Stem Internal	70  64 51    32  32          -	89 	130 	184           216*           229*           143           140           128           102*           108*           -           29           52           64           78           40*           102*           102*	238 238 254 228 168 165 146 121 121 121 127 121 38 64 76 83 83 83 83 83 83 83 83 83 83 83	279 279 295 279 203 192 175 140 140 149  43 73 89 95 102 102 110  ½ ½	318 305 337 318 232 208 184 159 152 162 152 65 79 95 105 114 102 111 108 ½ ½								600  1562 1606  1350 1116     451  489  489          -	900 - 1930 1981 - 1676 1562 - - - - - - - - - - - - -
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD 300 ANSI DDDD Grooved End E EE Grooved End F 150 ANSI G Threaded GG 150 ANSI G Threaded GG 300 ANSI GGGG Grooved End H NPT Body Tapping J NPT Cover Center Plug K NPT Cover Center Plug K NPT Cover Tapping Valve Stem Internal Thread UNF	70   64 51    32   32   32   32          -	89   80 76    23   23             	130 	184           216*           229*           216           143           120           83           102*           -           29           52           64           78           48           102*           -           %           ¼           ¼           %           10-32	238 238 254 228 168 165 146 121 121 127 121 38 64 76 83 83 83 83 83 83 83 83 83 83 83 83 83	279 279 295 279 203 192 175 140 140 140 140 140 140 140 140 140 140	318 305 337 318 232 208 184 159 152 162 152 152 152 152 155 105 114 102 111 108 ½ ½ 2 %-28								600 - 1562 1606 - 1350 1116 - - - - 451 - - 451 - - 489 - - - 11 - - - - - - - - - - - - -	900 - 1930 1981 - 1676 1562 - - - - - - 624 - - - - - - - - - - - - -
A Threaded AA 150 ANSI AAA 300 ANSI AAAA Grooved End B Dia. C Max. CC Max. Grooved End D Threaded DD 150 ANSI DDD Grooved End E EE Grooved End F 150 ANSI G Threaded GG 150 ANSI G Threaded GG 300 ANSI GGGG Grooved End H NPT Body Tapping J NPT Cover Center Plug K NPT Cover Tapping Valve Stem Internal	70   64 51    32          -	89 	130 	184           216*           229*           143           140           120           83           102*           108*           -           29           52           64           78           102*           -           3%           ½           ½           ½           ½           ½           ½           ½	238 238 254 228 168 165 146 121 121 121 127 121 38 64 76 83 83 83 83 83 83 83 83 83 83 83	279 279 295 279 203 192 175 140 140 149  43 73 89 95 102 102 110  ½ ½	318 305 337 318 232 208 184 159 152 162 152 65 79 95 105 114 102 111 108 ½ ½								600 - 1562 1606 - 1350 1116 - - - - - - 451 - - 489 - - - - - - - - - - - - -	900 - 1930 1981 - 1676 1562 - - - - 624 - - 624 - - - - - 2 2 2

Cla-Val Control Valves operate with maximum efficiency when mounted in horizontal piping with the main valve cover UP, however, other positions are acceptable. Due to component size and weight of 8 inch and larger valves, installation with cover UP is advisable. We recommend isolation valves be installed on inlet and outlet for maintenance. Adequate space above and around the valve for service personnel should be considered essential. A regular maintenance program should be established based on the specific application data. However, we recommend a thorough inspection be done at least once a year. Consult factory for specific recommendations.







## - MODEL - CRD Pressure Reducing Control



#### DESCRIPTION

The Cla-Val Model CRD Pressure Reducing Control automatically reduces a higher inlet pressure to a lower outlet pressure. It is a direct acting, spring loaded, diaphragm type control that operates hydraulically or pneumatically. It may be used as a self-contained valve or as a pilot control for a Cla-Val main valve. It will hold a constant downstream pressure within very close pressure limits.

#### **OPERATION**

The CRD Pressure Reducing Control is normally held open by the force of the compression spring above the diaphragm; and delivery pressure acts on the underside of the diaphragm. Flow through the valve responds to changes in downstream demand to maintain a pressure.

#### INSTALLATION

The CRD Pressure Reducing Control may be installed in any position. There is one inlet port and two outlets, for either straight or angle installation. The second outlet port can be used for a gage connection. A flow arrow is marked on the body casting.

#### ADJUSTMENT PROCEDURE

The CRD Pressure Reducing Control can be adjusted to provide a delivery pressure range as specified on the nameplate.

Pressure adjustment is made by turning the adjustment screw to vary the spring pressure on the diaphragm. The greater the compression on the spring the higher the pressure setting.

- 1. Turn the adjustment screw in (clockwise) to increase delivery pressure.
- 2. Turn the adjustment screw out (counter-clockwise) to decrease the delivery pressure.

3. When pressure adjustment is completed tighten jam nut on adjusting screw and replace protective cap.

4. When this control is used, as a pilot control on a Cla-Val main valve, the adjustment should be made under flowing conditions. The flow rate is not critical, but generally should be somewhat lower than normal in order to provide an inlet pressure several psi higher than the desired setting

The approximate minimum flow rates given in the table are for the main valve on which the CRD is installed.

Valve Size	1 1/4" -3"	4"-8"	10"-16"	
Minimum Flow GPM	15-30	50-200	300-650	

SYMPTOM	PROBABLE CAUSE	REMEDY
	No spring compression	Tighten adjusting screw
Fails to open when deliver pres-	Damaged spring	Disassemble and replace
sure lowers	Spring guide (8) is not in place	Assemble properly
	Yoke dragging on inlet nozzle	Disassemble and reassemble properly (refer to Reassembly)
	Spring compressed solid	Back off adjusting screw
Fails to close when delivery	Mechanical obstruction	Disassemble and reassemble properly (refer to Reassembly)
pressure rises	Worn disc	Disassemble remove and replace disc retainer assembly
	Yoke dragging on inlet nozzle	Disassemble and reassemble properly (refer to Reassembly)
Leakage from	Damaged diaphragm	Disassemble and replace
cover vent hole	Loose diaphragm nut	Remove cover and tighten nut

#### MAINTENANCE

#### Disassembly

To disassemble follow the sequence of the item numbers assigned to parts in the sectional illustration.

#### Reassembly

Reassembly is the reverse of disassembly. Caution must be taken to avoid having the yoke (17) drag on the inlet nozzle of the body (18). Follow this procedure:

- 1. Place yoke (17) in body and screw the disc retainer assembly (16) until it bottoms.
- 2. Install gasket (14) and spring (19) for 2-30 and 2-6.5 psi

range onto plug (13) and fasten into body. Disc retainer must enter guide hole in plug as it is assembled. Screw the plug in by hand. Use wrench to tighten only.

- 3. Place diaphragm (12) diaphragm washer (11) and belleville washer (20) on yoke. Screw on hex nut (10).
- 4. Hold the diaphragm so that the screw holes in the diaphragm and body align. Tighten diaphragm nut with a wrench. At the final tightening release the diaphragm and permit it to rotate 5° to 10°. The diaphragm holes should now be properly aligned with the body holes.

#### To check for proper alignment proceed as follows:

Rotate diaphragm clockwise and counterclockwise as far as possible. Diaphragm screw holes should rotate equal distance on either side of body screw holes  $\pm 1/8$ ".

Repeat assembly procedure until diaphragm and yoke are properly aligned. There must be no contact between yoke and body nozzle during its normal movement. To simulate this movement hold body and diaphragm holes aligned. Move yoke to open and closed positions. There must be no evidence of contact or dragging.

- 5. Install spring (9) with spring guide (8).
- 6. Install cover (5), adjusting screw (2) and nut (3), then cap (1).

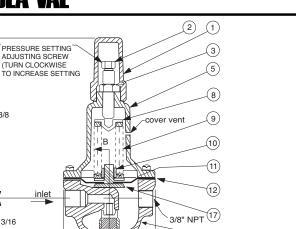
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# CRD



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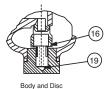
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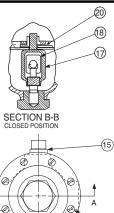
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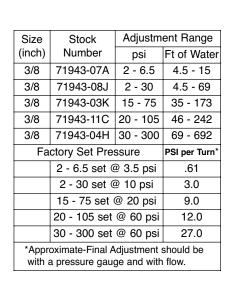






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Item	Description	Material	Part Number	List Price
1	Сар	PL	67628J	
2	Adjusting Screw	BRS	7188201D	
3	Jam Nut (3/8-16)	SS	6780106J	
4*	Machine Screw (Fil.Hd.) 8 Req'd	303	6757821B	
5	Cover	BRS	C2544K	
6	Nameplate Screw	SS	67999D	
7	Nameplate	BRS	C0022001G	
8	Spring Guide	302	71881H	
	Spring Guide (20 - 105 psi)	303	205620F	
9	Spring (15-75 psi)	CHR/VAN	71884B	
	Spring (2 - 6.5 psi)	SS	82575C	
	Spring (2 - 30 psi)	SS	81594E	
	Spring (20 - 105 psi)	316	20632101E	
	Spring (30 - 300 psi)	CHR/VAN	71885J	
10	Hex Nut	303	71883D	
11	Diaphragm Washer	302	71891G	
12*	Diaphragm	NBR	C6936D	
13	Plug, Body	BRS	V5653A	
14*	Gasket	Fiber	40174F	
15	Plug	BRS	6766003F	
16*	Disc Retainer Assy. (15 - 75 psi)	BZ/Rub	C5256H	
	Disc Retainer Assy. (2 - 30 psi)	BZ/Rub	C5255K	
	Disc Retainer Assy. (20 - 105 psi)	BZ/Rub	C5256H	
	Disc Retainer Assy. (30 - 300 psi)	BZ/Rub	C5256H	
17	Yoke	VBZ	V6951H	
18	Body & 1/4" Seat Assy	BR/SS	8339702G	
19*	Bucking Spring (2 - 6.5 psi)(2 - 30psi)	302	V0558G	
20	Belleville Washer	STL	7055007E	
*	Repair Kit (No Bucking Spring)	Buna <sup>®</sup> -N	9170003K	
*	Repair Kit (with Bucking Spring)	Buna <sup>®</sup> -N	9170002B	



B

3 1/8 SECTION A-A **OPEN POSTION** 

FOR HIGH PRESSURE CONTROL

#### When ordering parts specify:

- · All nameplate data
- Item Description
- Item number

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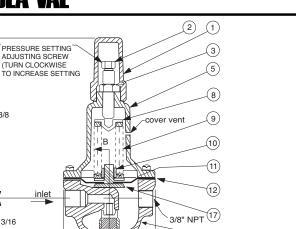
## **Pressure Reducing Control**

# CRD



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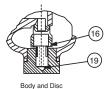
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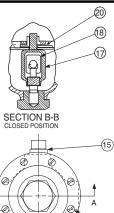
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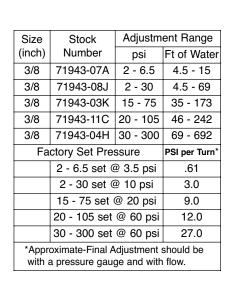






4

Item	Description	Material	Part Number	List Price
1	Сар	PL	67628J	
2	Adjusting Screw	BRS	7188201D	
3	Jam Nut (3/8-16)	SS	6780106J	
4*	4* Machine Screw (Fil.Hd.) 8 Req'd		6757821B	
5	5 Cover		C2544K	
6	Nameplate Screw	SS	67999D	
7	Nameplate	BRS	C0022001G	
8	Spring Guide	302	71881H	
	Spring Guide (20 - 105 psi)	303	205620F	
9	Spring (15-75 psi)	CHR/VAN	71884B	
	Spring (2 - 6.5 psi)	SS	82575C	
	Spring (2 - 30 psi)	SS	81594E	
	Spring (20 - 105 psi)	316	20632101E	
	Spring (30 - 300 psi)	CHR/VAN	71885J	
10	Hex Nut	303	71883D	
11	Diaphragm Washer	302	71891G	
12*	Diaphragm	NBR	C6936D	
13	Plug, Body	BRS	V5653A	
14*	Gasket	Fiber	40174F	
15	Plug	BRS	6766003F	
16*	Disc Retainer Assy. (15 - 75 psi)	BZ/Rub	C5256H	
	Disc Retainer Assy. (2 - 30 psi)	BZ/Rub	C5255K	
	Disc Retainer Assy. (20 - 105 psi)	BZ/Rub	C5256H	
	Disc Retainer Assy. (30 - 300 psi)	BZ/Rub	C5256H	
17	Yoke	VBZ	V6951H	
18	Body & 1/4" Seat Assy	BR/SS	8339702G	
19*	Bucking Spring (2 - 6.5 psi)(2 - 30psi)	302	V0558G	
20	Belleville Washer	STL	7055007E	
*	Repair Kit (No Bucking Spring)	Buna <sup>®</sup> -N	9170003K	
*	Repair Kit (with Bucking Spring)	Buna <sup>®</sup> -N	9170002B	



B

3 1/8 SECTION A-A **OPEN POSTION** 

FOR HIGH PRESSURE CONTROL

#### When ordering parts specify:

- · All nameplate data
- Item Description
- Item number

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## **Pressure Reducing Control**

#### **INSTALLATION / OPERATION / MAINTENANCE**

# - MODEL - X46

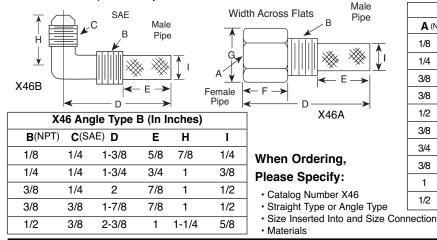


- Self Scrubbing Cleaning Action
- Straight Type or Angle Type

The Cla-Val Model X46 Strainer is designed to prevent passage of foreign particles larger than .015". It is especially effective against such contaminant as algae, mud, scale, wood pulp, moss, and root fibers. There is a model for every Cla-Val. valve.

The X46 Flow Clean strainer operates on a velocity principle utilizing the circular "air foil" section to make it self cleaning. Impingement of particles is on the "leading edge" only. The low pressure area on the downstream side of the screen prevents foreign particles from clogging the screen. There is also a scouring action, due to eddy currents, which keeps most of the screen area clean.

#### Dimensions (In Inches)



#### X46A Straight Type A (In Inches) A (NPT) B (NPT) D F G Е I 3/4 1/4 1/8 1/8 1-3/4 1/2 1/2 1/4 1/4 2-1/4 1 3/4 3/4 3/8 3/8 2-1/2 3/8 1 7/8 7/8 1/2 3/8 1/2 2-1/2 1-1/4 1/2 7/8 3/4 1/2 1/2 3 1-1/4 1 1-1/8 3/4 3/4 3-3/8 2 1/2 1 3/8 7/8 3/4 3/4 4 2 1 1-1/2 7/8 3/8 1 4-1/4 2-3/4 1/2 1-3/8 7/8 1 1 4-1/2 2-3/4 1-1/4 1-3/4 7/8 1/21 4-1/4 2-3/4 1/2 1-3/8 7/8

#### INSTALLATION

The strainer is designed for use in conjunction with a Cla-Val Main Valve, but can be installed in any piping system where there is a moving fluid stream to keep it clean. When it is used with the Cla-Val Valve, it is threaded into the upstream body port provided for it on the side of the valve. It projects through the side of the Main Valve into the flow stream. All liquid shunted to the pilot control system and to the cover chamber of the Main Valve passes through the X46 Flow Clean Strainer.

#### INSPECTION

Inspect internal and external threads for damage or evidence of cross-threading. Check inner and outer screens for clogging, embedded foreign particles, breaks, cracks, corrosion, fatigue, and other signs of damage.

#### DISASSEMBLY

Do not attempt to remove the screens from the strainer housing.

#### CLEANING

After inspection, cleaning of the X46 can begin. Water service usually will produce mineral or lime deposits on metal parts in contact with water. These deposits can be cleaned by dipping X46 in a 5-percent muriatic acid solution just long enough for deposit to dissolve. This will remove most of the common types of deposits. **Caution: use extreme care when handling acid.** If the deposit is not removed by acid, then a fine grit (400) wet or dry sandpaper can be used with water. Rinse parts in water before handling. An appropriate solvent can clean parts used in fueling service. Dry with compressed air or a clean, lint-free cloth. Protect from damage and dust until reassembled.

#### REPLACEMENT

If there is any sign of damage, or if there is the slightest doubt that the Model X46 Flow Clean Strainer may not afford completely satisfactory operation, replace it. Use Inspection steps as a guide. Neither inner screen, outer screen, nor housing is furnished as a replacement part. Replace Model X46 Flow Clean Strainer as a complete unit.

When ordering replacement Flow-Clean Strainers, it is important to determine pipe size of the tapped hole into which the strainer will be inserted (refer to column A or F), and the size of the external connection (refer to column B or G).



P.O. Box 1325 • Newport Beach, CA 92659-0325 • Phone: 949-722-4800 • Fax: 949-548-5441 • E-mail: claval@cla-val.com • Website cla-val.com • Website cla-val.com • Website cla-val.com • Vebsite cla-va





			LA-VA	<u>I CO</u>	CVCL 1 (2) 3 NEWPORT BEACH, (	CATALOG	NO. DRA	SHEET 1 OF 2 WING NO. 67783	2 REV BA
		TYPE OF VALVE			K/BALL	VALVE		KD         4           VD         CH         4	-02-8 -03-8 -07-8
		"N	pt" size -					scal	E: NON
								- FOR PN 6778	3–01K
		BRONZE WITH HANDLE	STEEL WITH HANDLE	C IRON WITH HANDLE	LA-VAL PART 316 SST WITH HANDLE	T NO. AND MA 316 SST W/ LOCKING HANDLE	ATERIAL BRONZE WITH HANDLE	MONEL WITH HANDLE	SIZ "NPT
		67783-01K*	-09C	-17F	-25J SUPSD BY-26G		-41F SUPSD BY-01K		1/8
		-02H	-10A	-18D	-26G	-51E SUPSD BY-26G -52C	-42D SUPSD BY-02H	-55F	1/4
DATE	03-14-06	-03F* -59H***	-11J	-19B	-27E	-46E SUPSD BY-27E -53A	-45G -57B **	-48A SUPSD BY-49J	3/8
		-04D -60F ***	-12G	-20K	-28C	-54J	-43B SUPSD BY-04D	-49J	1/2
BY	AK	-05A -61D ***	-13E	-21H	-29A		-44K SUPSD BY-05A	-56D	3/4
		-06J	-14C	-22F	-30J			-58K	1"
	20434)	-07G	-15K	-23D	-31G				1 1/-
	51D (ECO	-08E	-16H	-24B	-32E				1 1/:
NOIL	67783-61D	-50G			-47C				2"
DESCRIPTION SEE REVISION FILE		** HAN	MMOND VA	ALVE 850	PROVED VEND 1 ONLY. EET 2 OF 2)	ORS TABLE (S	SHEET 2 OF :	2).	

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### -MODEL-**Flow Control**





#### DESCRIPTION

The Cla-Val Model CV Flow Control is a simply-designed, spring-loaded check valve. Rate of flow is full flow in one direction and restricted in other direction. Flow is adjustable in the restricted direction. It is intended for use in conjunction with a pilot control system on a Cla-Val Automatic Control Valve.

#### **OPERATION**

The CV Flow Control permits full flow from port A to B, and restricted flow in the reverse direction. Flow from port A to B lifts the disc from seat, permitting full flow. Flow in the reverse direction seats the disc, causing fluid to pass through the clearance between the stem and the disc. This clearance can be increased, thereby increasing the restricted flow, by screwing the stem out, or counter-clockwise. Turning the stem in, or clockwise reduces the clearance between the stem and the disc, thereby reducing the restricted flow.'

#### INSTALLATION

Install the CV Flow Control as shown in the valve schematic All connections must be tight to prevent leakage.

#### DISASSEMBLY

Follow the sequence of the item numbers assigned to the parts in the cross sectional illustration for recommended order of disassembly.

Use a scriber, or similar sharp-pointed tool to remove O-ring from the stem.

#### **INSPECTION**

Inspect all threads for damage or evidence of crossthreading. Check mating surface of seat and valve disc for excessive scoring or embedded foreign particles. Check spring for visible distortion, cracks and breaks. Inspect all parts for damage, corrosion and cleanliness.

#### **CLEANING**

After disassembly and inspection, cleaning of the parts can begin. Water service usually will produce mineral or lime deposits on metal parts in contact with water. These deposits can be cleaned by dipping the parts in a 5-percent muriatic acid solution just long enough for deposits to dissolve. This will remove most of the common types of deposits. Caution: use extreme care when handling acid. If the deposit is not removed by acid, then a fine grit (400) wet or dry sandpaper can be used with water. Rinse parts in water before handling. An appropriate solvent can clean parts used in fueling service. Dry with compressed air or a clean, lint-free cloth. Protect from damage and dust until reassembled.

#### **REPAIR AND REPLACEMENT**

Minor nicks and scratches may be polished out using a fine grade of emery or crocus cloth; replace parts if scratches cannot be removed.

Replace O-ring packing and gasket each time CV Flow Control is overhauled.

Replace all parts which are defective. Replace any parts which create the slightest doubt that they will not afford completely satisfactory operation. Use Inspection steps as a guide.

#### REASSEMBLY

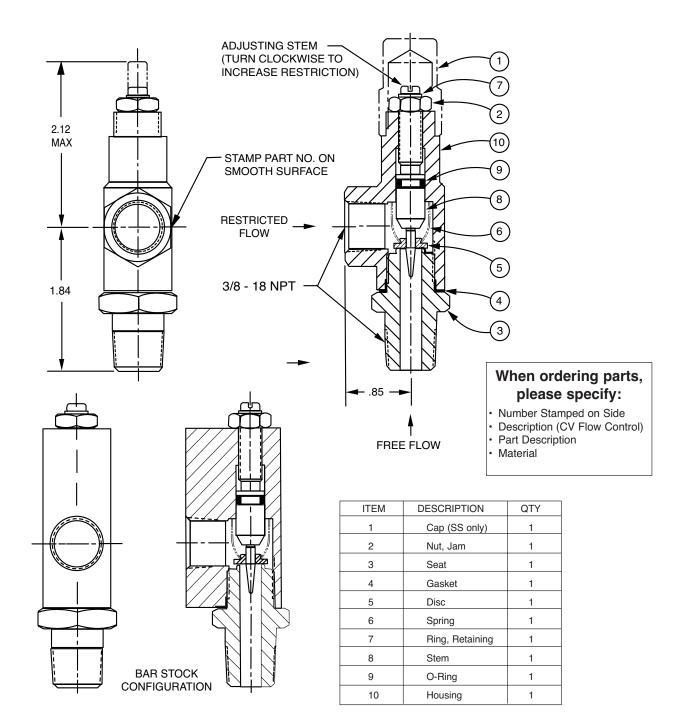
Reassembly is the reverse of disassembly; no special tools are required.

#### **TEST PROCEDURE**

No testing of the flow Control is required prior to reassembly to the pilot control system on Cla-Val Main Valve.

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# **CV** 3/8" Flow Control





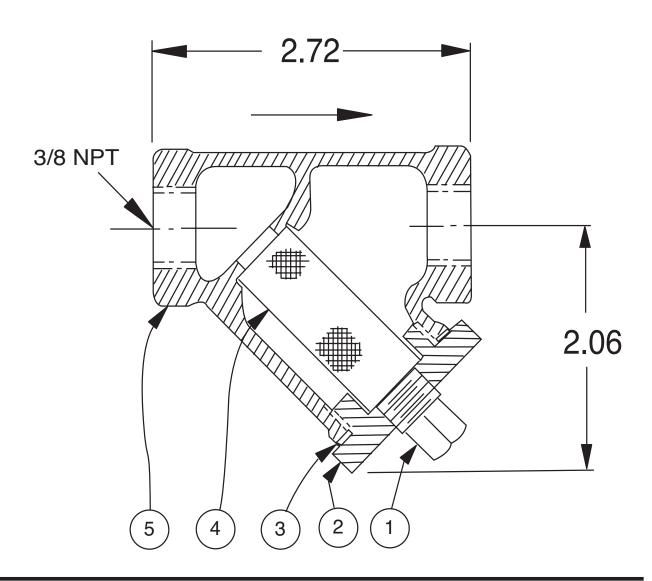


ITEM	DESCRIPTION	MATERIAL
1	Pipe Plug	Steel
2	Strainer Plug	Brass
3	Gasket	Copper
4	Screen	SST
5	Body	Brass

No parts available. Rreplacement assembly only.

Standard 60 mesh pilot system strainer for fluid service.

SIZE	STOCK NUMBER
3/8 x 3/8	33450J







### Cla-Val Product Identification

### How to Order

#### **Proper Identification**

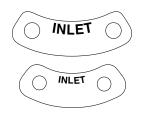
For ordering repair kits, replacement parts, or for inquiries concerning valve operation, it is important to properly identify Cla-Val products already in service by including all nameplate data with your inquiry. Pertinent product data includes valve function, size, material, pressure rating, end details, type of pilot controls used and control adjustment ranges.

#### **Identification Plates**

For product identification, cast-in body markings are supplemented by identification plates as illustrated on this page. The plates, depending on type and size of product, are mounted in the most practical position. It is extremely important that these identification plates are not painted over, removed, or in any other way rendered illegible.



This brass plate appears on valves sized  $2^{1}/_{2}^{"}$  and larger and is located on the top of the inlet flange.



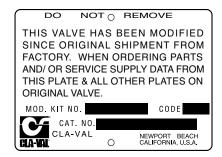
These two brass plates appear on 3/8", 1/2", and 3/4" size valves and are located on the valve cover.



This brass plate appears on altitude valves only and is found on top of the outlet flange.



This tag is affixed to the cover of the pilot control valve. The adjustment range appears in the spring range section.



This aluminum plate is included in pilot system modification kits and is to be wired to the new pilot control system after installation.

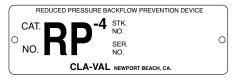


These two brass plates appear on threaded valves

1" through 3" size or flanged valves 1" through 2". It is located on only one side of the valve body.



This brass plate is used to identify pilot control valves. The adjustment range is stamped into the plate.



This brass plate is used on our backflow prevention assemblies. It is located on the side of the Number Two check (2" through 10"). The serial number of the assembly is also stamped on the top of the inlet flange of the Number One check.



#### HOW TO ORDER

Because of the vast number of possible configurations and combinations available, many valves and controls are not shown in published product and price lists. For ordering information, price and availability on product that are not listed, please contact your local Cla-Val office or our factory office located at:

> P. O. Box 1325 Newport Beach, California 92659-0325 (949) 722-4800 FAX (949) 548-5441

#### LIMITED WARRANTY

Automatic valves and controls as manufactured by Cla-Val are warranted for three years from date of shipment against manufacturing defects in material and workmanship that develop in the service for which they are designed, provided the products are installed and used in accordance with all applicable instructions and limitations issued by Cla-Val. Electronic components manufactured by Cla-Val are warranted for one year from the date of shipment.

We will repair or replace defective material, free of charge, that is returned to our factory, transportation charges prepaid, if upon inspection, the material is found to have been defective at time of original shipment. This warranty is expressly conditioned on the purchaser's providing written notification to Cla-Val immediate upon discovery of the defect.

Components used by Cla-Val but manufactured by others, are warranted only to the extent of that manufacturer's guarantee.

This warranty shall not apply if the product has been altered or repaired by others, Cla-Val shall make no allowance or credit for such repairs or alterations unless authorized in writing by Cla-Val.

#### **TERMS OF SALE**

#### ACCEPTANCE OF ORDERS

All orders are subject to acceptance by our main office at Newport Beach, California.

#### CREDIT TERMS

Credit terms are net thirty (30) days from date of invoice.

#### PURCHASE ORDER FORMS

Orders submitted on customer's own purchase order forms will be accepted only with the express understanding that no statements, clauses, or conditions contained in said order form will be binding on the Seller if they in any way modify the Seller's own terms and conditions of sales.

#### PRODUCT CHANGES

The right is reserved to make changes in pattern, design or materials when deemed necessary, without prior notice.

#### PRICES

All prices are F.O.B. Newport Beach, California unless expressly stated otherwise on our acknowledgement of the order. Prices are subject to change without notice. The prices at which any order is accepted are subject to adjustment to the Seller's price in effect at the time of shipment. Prices do not include sales, excise, municipal, state or any other Government taxes. Minimum order charge \$75.00.

#### RESPONSIBILITY

We will not be responsible for delays resulting from strikes, accidents, negligence of carriers, or other causes beyond our control. Also, we will not be liable for any unauthorized product alterations or charges accruing there from.

4687 Christie Drive

Beamsville, Ontario

Phone: 905-563-4963

905-563-4040

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Specifications subject to change without notice

Canada LOR 1B4

Fax.

#### SPECIFY WHEN ORDERING

- Model Number
- Globe or Angle Pattern
- Adjustment Range
- (As Applicable)
- Threaded or Flanged · Body and Trim Materials Optional Features
- Pressure Class

Valve Size

#### UNLESS OTHERWISE SPECIFIED

- · Globe or angle pattern are the same price
- · Ductile iron body and bronze trim are standard
- X46 Flow Clean Strainer or X43 "Y" Strainer are included
- · CK2 Isolation Valves are included in price on 4" and larger valve sizes (6" and larger on 600 Series)

#### DISCLAIMER OF WARRANTIES AND LIMITATIONS OF LIABILITY

The foregoing warranty is exclusive and in lieu of all other warranties and representations, whether expressed, implied, oral or written, including but not limited to any implied warranties or merchantability or fitness for a particular purpose. All such other warranties and representations are hereby cancelled.

Cla-Val shall not be liable for any incidental or consequential loss, damage or expense arising directly or indirectly from the use of the product. Cla-Val shall not be liable for any damages or charges for labor or expense in making repairs or adjustments to the product. Cla-Val shall not be liable for any damages or charges sustained in the adaptation or use of its engineering data and services. No representative of Cla-Val may change any of the foregoing or assume any additional liability or responsibility in connection with the product. The liability of Cla-Val is limited to material replacements F.O.B. Newport Beach, California.

#### RISK

All goods are shipped at the risk of the purchaser after they have been delivered by us to the carrier. Claims for error, shortages, etc., must be made upon receipt of aoods.

#### EXPORT SHIPMENTS

Export shipments are subject to an additional charge for export packing.

#### RETURNED GOODS

- Customers must obtain written approval from Cla-Val prior to returning any 1. material
- 2. Cla-Val reserves the right to refuse the return of any products.
- 3 Products more than six (6) months old cannot be returned for credit.
- 4 Specially produced, non-standard models cannot be returned for credit.
- 5. Rubber goods such as diaphragms, discs, o-rings, etc., cannot be returned for credit, unless as part of an unopened vacuum sealed repair kit which is less than six months old.
- 6 Goods authorized for return are subject to a 35% (\$75 minimum) restocking charge and a service charge for inspection, reconditioning, replacement of rubber parts, retesting, repainting and repackaging as required.
- Authorized returned goods must be packaged and shipped prepaid to Cla-Val, 7. 1701 Placentia Avenue, Costa Mesa, California 92627.



### **CLA-VAL**

PO Box 1325 Newport Beach CA 92659-0325 Phone: 949-722-4800 • Fax: 949-548-5441 CLA-VAL CANADA

#### **CLA-VAL EUROPE**

Chemin dés Mesanges 1 CH-1032 Romanel/ Lausanne, Switzerland Phone: 41-21-643-15-55 Fax: 41-21-643-15-50

www.cla-val.com

**Represented By:** 



### - MODEL - REPAIR KITS

Complete Replacement Diaphragm Assemblies for 100-01 and 100-20 Hytrol Main Valves *For:* Hytrol Main Valves with Ductile Iron, Bronze Trim Materials—125/150 Pressure Class Only. FACTORY ASSEMBLED

Includes: Stem, Disc Guide, Disc, Disc Retainer, Spacer Washers, Diaphragm, Diaphragm Washer and Stem Nut.

Valve Size		Diaphragm Assembly Stock Number		Valve Size	Diaphragm Assembly Stock Number	
0120		100-01	100-20	5126	100-01	100-20
3/8"	(Also 81-01)	49097K	N/A	6"	40456G	33273E
1/2" - 3/4"	(Also 81-01)	C2518D	N/A	8"	45276D	40456G
1"	, , , , , , , , , , , , , , , , , , ,	C2520K	N/A	10"	81752J	45276D
1 1/4"-1 1/2"		C2522 F	N/A	12"	85533J	81752J
2"		C2524B	N/A	14"	89067D	N/A
2 1/2"		C2523D	N/A	16"	89068B	85533J
3"		C2525J	C2524B	20"	N/A	89068B
4"		33273E	C2525J	24"	N/A	89068B

#### Repair Kits for 100-01/100-20 Hytrol Valves

#### For: Hytrol Main Valves-125/150 Pressure Class Only.

Includes: Diaphragm, Disc (or Disc Assembly) and spare Spacer Washers.

E	Buna-N <sup>®</sup> Standard Material				iton (For KE	3 Valves)	
Valve Size	•			Valve Size		Repa Stock N	ir Kit Iumber
		100-01	100-20			100-01	100-20
3/8"	(Also 81-01)	9169801K	N/A	3/8"	(Also 81-01)	9169806J	N/A
1/2" - 3/4"	(Also 81-01)	9169802H	N/A	1/2" - 3/4"	(Also 81-01)	9169807G	N/A
1"	,	9169803F	N/A	1"	, , , , , , , , , , , , , , , , , , ,	9169808E	N/A
1 1/4" - 1 1/2"		9169804D	N/A	1 1/4" - 1 1/2"		9169809C	N/A
2"		9169805A	N/A	2"		9169810A	N/A
2 1/2"		9169811J	N/A	2 1/2"		9169817F	N/A
3"		9169812G	9169805A	3"		9169818D	9169810/
4"		9169813E	9169812G	4"		9169819B	9169818
6"		9169815K	9169813E	6"		9169820K	9169819
8"		9817901D	9169815K	8"		9169834A	9169820
10"		9817902B	9817901D				
12"		9817903K	9817902B				
14"		9817904H	N/A				
16"		9817905E	9817903K				
20"		N/A	9817905E				
24"		9817906C	9817905E				

When ordering, please give complete nameplate data of the valve and/or control being repaired. MINIMUM ORDER CHARGE APPLIES.

### Repair Kits for 100-02/100-21 Powertrol and 100-03/100-22 Powercheck Main Valves *For:* Powertrol and Powercheck Main Valves—125/150 Pressure Class Only

Includes: Diaphragm, Disc (or Disc Assembly) and O-rings and full set of spare Spacer Washers.

Valve	Kit Stock Number	Valve	Kit Stock	Number
Size	100-02	Size	100-02 & 100-03	100-21 & 100-22
3/8"	9169901H	2½"	9169910J	N/A
1/2" & 3/4"	9169902F	3"	9169911G	9169905J
1"	9169903D	4"	9169912E	9169911G
1¼" & 1½"	9169904B	6"	9169913C	9169912E
2"	9169905J	8"	99116G	9169913C
		10"	9169939H	99116G
		12"	9169937B	9169939H

#### Repair Kits for 100-04/100-23 Hy-Check Main Valves

Larger Sizes: Consult Factory.

*For:* Hy-Check Main Valves—**125/150 Pressure Class Only** Includes: Diaphragm, Disc and O-Rings and full set of spare Spacer Washers.

Valve	Kit Stock Number		Valve	Kit Stock	Number
Size	100-04	100-23	Size	100-04	100-23
4"	20210901B	N/A	12"	20210905H	20210904J
6"	20210902A	20210901B	14"	20210906G	N/A
8"	20210903K	20210902A	16"	20210907F	20210905H
10"	20210904J	20210903K	20"	N/A	20210907F
			24"	N/A	20210907F

#### Repair Kits for Pilot Control Valves (In Standard Materials Only)

Includes: Diaphragm, Disc (or Disc Assembly), O-Rings, Gaskets or spare Screws as appropriate.

Larger Sizes: Consult Factory.

	BUNA-N <sup>®</sup> (St	andard Material)		VITON (For KB	Controls)
Pilot Control	Kit Stock Number	Pilot Control	Kit Stock Number	Pilot Control	Kit Stock Number
CDB	9170006C	CFM-7	1263901K	CDB-KB	9170012A
CDB-30	9170023H	CFM-7A	1263901K	CRA-KB	N/A
CDB-31	9170024F	CFM-9	12223E	CRD-KB (w/bucking spring)	9170008J
CDB-7	9170017K	CRA (w/bucking spring)	9170001D	CRL-KB	9170013J
CDH-2	18225D	CRD (w/bucking spring)	9170002B	CDHS-2BKB	9170010E
CDHS-2	44607A	CRD (no bucking spring)	9170003K	CDHS-2FKB	9170011C
CDHS-2B	9170004H	CRD-18	20275401K	CDHS-18KB (no bucking spring)	9170009G
CDHS-2F	9170005E	CRD-22	98923G	102C-KB	1726202D
CDHS-3C-A2	24657K	CRL (55F, 55L)	9170007A		
CDHS-8A	2666901A	CRL-4A	43413E		
CDHS-18	9170003K	CRL-5 (55B)	65755B		
CDS-4	9170014G	CRL-5A (55G)	20666E		
CDS-5	14200A	CRL-18	20309801C		
CDS-6	20119301A	CV	9170019F		
CDS-6A	20349401C	X105L (O-ring)	00951E	Buna-N <sup>®</sup>	
CFCM-M1	1222301C	102B-1	1502201F	CRD Disc Ret. (Solid)	C5256H
CFM-2	12223E	102C-2	1726201F	CRD Disc Ret. (Spring)	C5255K
		102C-3	1726201F		

#### Repair Assemblies (In Standard Materials Only)

Control	Description	Stock Number	
CF1-C1	Pilot Assembly Only	89541H	
CF1-CI	Complete Float Control less Ball and Rod	89016A	
CFC2-C1	Disc, Distributor and Seals	2674701E	
CSM 11-A2-2	Mechanical Parts Assembly	97544B	
CSM 11-A2-2	Pilot Assembly Only	18053K	
33A 1"	Complete Internal Assembly and Seal	2036030B	
33A 2"	Complete Internal Assembly and Seal	2040830J	

When ordering, please give complete nameplate data of the valve and/or control being repaired. MINIMUM ORDER CHARGE APPLIES



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