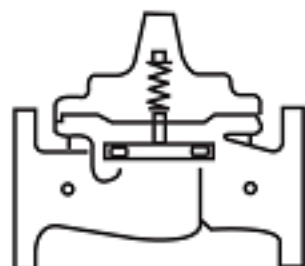

CLA-VAL

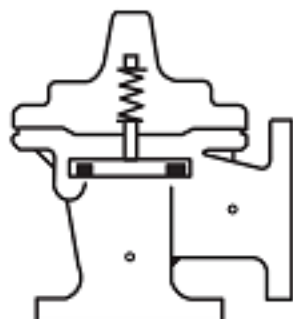
AUTOMATIC CONTROL VALVES

134-DL

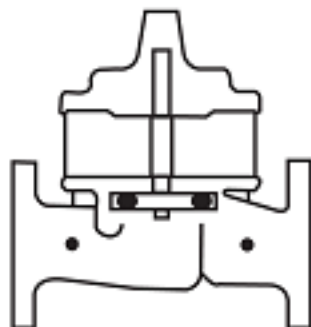
Place this manual with personnel responsible
for maintenance of this valve



Installation



Operation



Maintenance



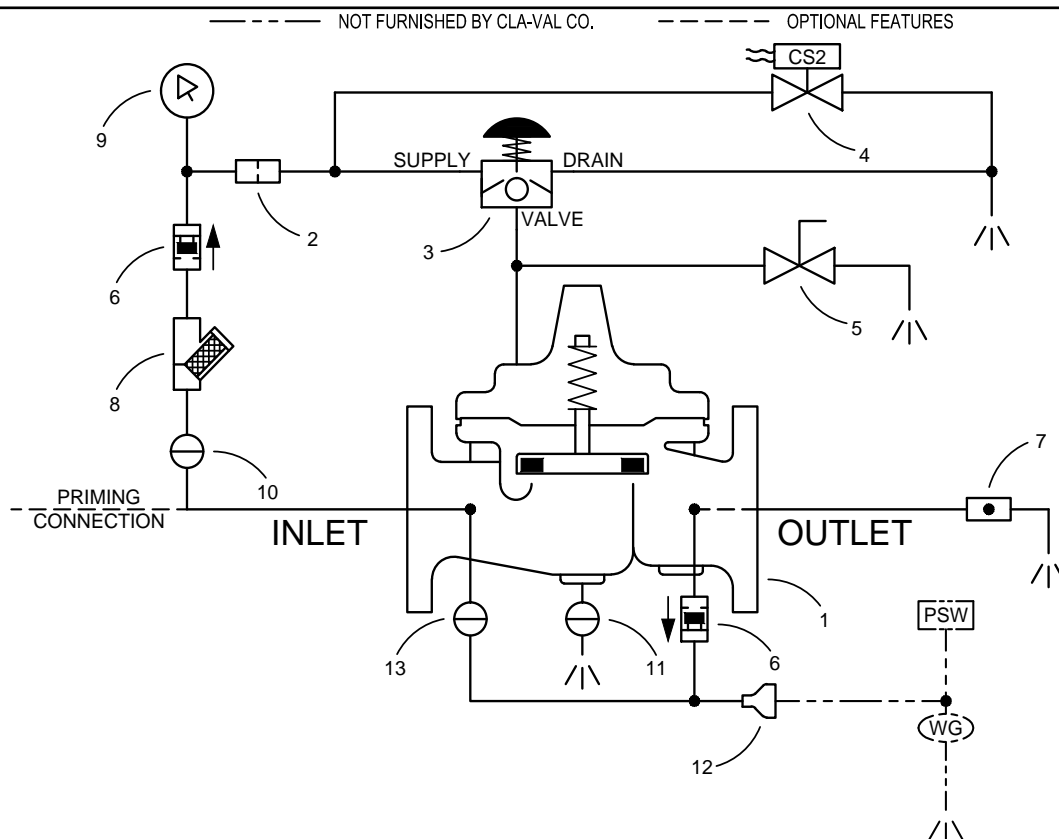


DRAWING NO. **212550** REV -

Model 134-DL

Fire Deluge Solenoid Control Valve Equipped
with Manual Reset and Test Circuit

DESIGN	AV	6-5-19
DRAWN	VL	6-18-19
CHKD	VL	6-18-19
APVD	VL	6-18-19



NO.	BASIC COMPONENTS	QTY
1	100G/2100G HYTROL (134-DL) MAIN VALVE	1
2	X58C RESTRICTION FITTING	1
3	MANUAL RESET PILOT VALVE	1
4	CS2 SOLENOID CONTROL	1
5	CK2 COCK (MANUAL BYPASS)	1
6	CDC CHECK VALVE	2
7	DRAIN VALVE, BALL DRIP	1
8	X43 "Y" STRAINER	1
9	X141 PRESSURE GAUGE	1
10	CK2 COCK (PRIMING VALVE)	1
11	CK2 COCK (INLET DRAIN VALVE)	1
12	BELL REDUCER	1
13	CK2 COCK (CHECKER VALVE)	1
PSW	PRESSURE SWITCH -CUSTOMER SUPPLY	1
WG	WATER GONG-CUSTOMER SUPPLY	1

NO.	OPTIONAL FEATURES	QTY

BY	DATE
AV	6-5-19
CAD REVISION RECORD	
DESCRIPTION	
RELEASED FOR PRODUCTION (ECO 27269)	
LTR	
-	



Model 134-DL

Fire Deluge Solenoid Control Valve Equipped
with Manual Reset and Test Circuit

► OPERATING DATA

Solenoid Control Feature

Solenoid control (4) is a direct acting, 2-way solenoid controls that changes position when the coil is de-energized or energized. This applies or relieves pressure in the cover chamber of the main valve (1), providing the operation shown in the following table:

Solenoid Control (4)		Main Valve (1) Position
Condition	Position	
Energized	Open	Open
De-energized	Closed	Under command of control (3)

Deluge Valve Priming

Deluge valve priming and pilot supply pressure is obtained from an independent source customer supplied. Connection is made to priming valve (10) inlet. Priming supply is protected with priming valve (10), X43 strainer (8), and cdc check valve (6). Pressure source must be on before attempting to close deluge main valve. **Priming valve (10) must be open during normal operation.**

Note: Deluge valve priming pressure at priming valve (10) inlet must be equal to or greater than pressure at deluge main valve (1) inlet at all times.

Manual Override to Open Feature

Manually open bypass valve (5) to vent main valve (1) cover pressure, opening the main valve (1) regardless of solenoid control (4) or manual reset pilot (3) flow position. This valve must be closed during normal operation.

Manual Reset Pilot Feature

The manual reset pilot (3) is an automatic latching device that holds the deluge main valve (1) in its open position when it has been activated by a releasing device. When set, the manual reset pilot (3) blocks inlet pressure from entering the deluge main valve (1) cover chamber, thus effectively latches the deluge main valve (1) open. The manual reset pilot (3) allows the deluge main valve (1) to close only upon a local reset, while manually pushing the reset button. The manual reset pilot (3) consists of an integrated spring-loaded check valve, a safety ball drip drains any accidental leak to ensure that the deluge main valve (1) remains latched.

Note: The manual reset pilot (3) drip ball drain must be mounted horizontally.

Checker Alarm Feature

When the deluge main valve (1) is open, pressure applied through check valve (6) is directed to the pressure switch for remote indication and to the water gong for local alarm sounding (both are customer supplied). Checker valve (13) allows testing of operation of alarms using inlet pressure. **Checker valve (13) must be closed after checking and during normal operation.**



Model 134-DL

Fire Deluge Solenoid Control Valve Equipped
with Manual Reset and Test Circuit

► OPERATING DATA

Drain Down Feature

- A. Large manual drain valve (11) is opened when desired to drain valve inlet piping. Drain valve (11) must be closed during normal operation.
- B. A small, ball-drip drain valve (7) will drain-down valve outlet piping automatically.

► CHECK LIST FOR PROPER OPERATION

- ☐ System valves open upstream and downstream.
- ☐ Air removed from the deluge main valve cover and pilot system at all high points.
- ☐ Periodical cleaning of strainer (8) is recommended.
- ☐ Priming pressure connection made and functional. Priming inlet valve (10) must be open.
- ☐ Correct voltage to solenoid control (4).
- ☐ Pressure switch and water gong connected and functional override valve (5) must be directed to atmospheric break with no back pressure and not be plugged.
- ☐ Isolation valves (5), (11), and (13) closed during normal operation.



MODELS

100G/2100G

Deluge Valve

- UL Listed / ULC Listed/ABS Approved
- Globe or Angle Pattern
- Proven Reliable Design



Type Approved



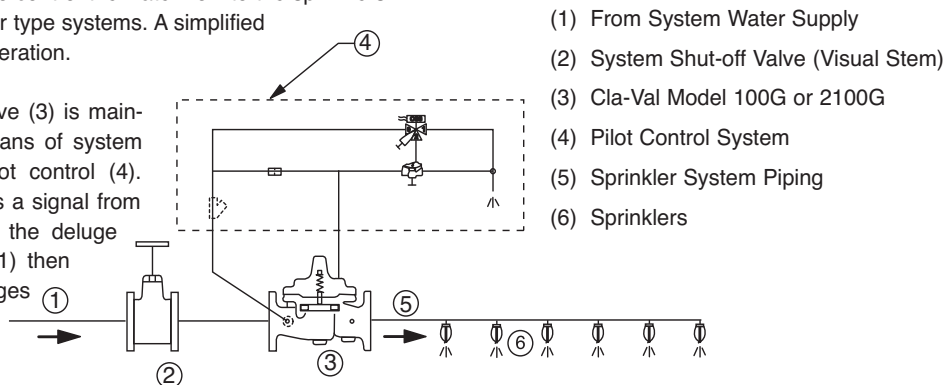
The Cla-Val Model 100G/2100G Deluge Valve is designed for use in controlling water flow to Deluge, Pre-Action, or Foam-Water type fire protection sprinkler systems. This valve is UL Listed in "Special Systems Water Control Valves Class I (VLFT) for both vertical and horizontal installation applications. This valve is UL/ULC Listed for operation manually, electronically, with hydraulic or pneumatic pilot control system for a wet pilot line of sprinklers.

The Model 100G/2100G is a hydraulically-operated, diaphragm-actuated, globe or angle pattern Deluge Valve. It consists of three major components: the body, the cover, and the diaphragm assembly. The only moving part is the diaphragm assembly. Packless construction and simplicity of design assures long service life and dependable low maintenance for this valve. All ferrous parts are fusion epoxy coated internally and externally for added corrosion resistance, along with a Dura-Kleen™ stem.

Typical Application

The Model 100G/2100G is installed to control the water flow to the sprinklers in Deluge, Pre-Action, or Foam-Water type systems. A simplified system is used to illustrate typical operation.

The Model 100G/2100G Deluge Valve (3) is maintained in the closed position by means of system water pressure controlled by a pilot control (4). When the pilot control valve receives a signal from the fire detection system, it allows the deluge valve to open. Firefighting water (1) then enters system piping (5) and discharges from sprinklers (6).



- (1) From System Water Supply
- (2) System Shut-off Valve (Visual Stem)
- (3) Cla-Val Model 100G or 2100G
- (4) Pilot Control System
- (5) Sprinkler System Piping
- (6) Sprinklers

Specifications

Sizes Globe: 3" – 12" • Angle: 3" – 12"

Ductile Iron 150 ANSI B16.42 flanged

End Details Ductile Iron 300 Grooved Ends

Cast Steel 150 ANSI B16.5 flanged

Pressure Rating 150 class, 250 psi maximum (Ductile Iron)

150 class, 285 psi maximum (All other materials)

300 class, 300 psi maximum (All materials)

Temperature Range Water, to 180°F MAX.

Materials **Main Valve Body & Cover:**

• Ductile Iron ASTM A-536* **UL, ULC**

• Cast Steel ASTM A216-WCB* **UL, ULC**

• Nickel Aluminum Bronze ASTM B148 **UL, ULC**

• Naval Bronze ASTM B61 **UL, ULC**

• 316 Stainless Steel - ASTM A743 Grades CF3M and CFM8

• Super Austenitic Stainless Steel - ASTM A351 Grade CK3MCuN (SMO 254)

• Super Duplex Stainless Steel - ASTM A890 Grade 5A (CE3MN)

Main Valve Internal Trim:

Bronze ASTM B61 • Monel QQ-N-281 Class B

Diaphragm and Disc: Buna-N® synthetic rubber

*Internally & Externally Epoxy Coated

Specifications Seawater Service Option

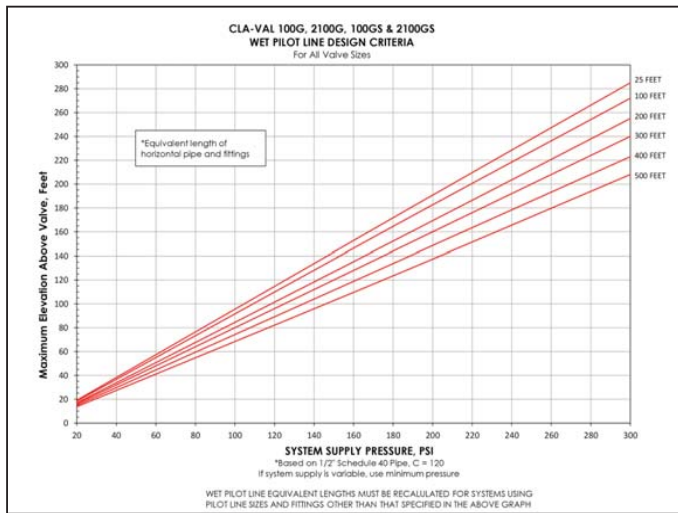
Sizes Globe: 3" - 12" flanged
Globe: 3" - 8" grooved
Angle: 3" - 12" flanged

Consult factory for materials and flange ratings.

When Ordering, Please Specify

1. Model No. 100G or 2100G
2. Size
3. Body and Cover Material
4. Globe or Angle Pattern
5. Pressure Class
6. Internal Trim Material

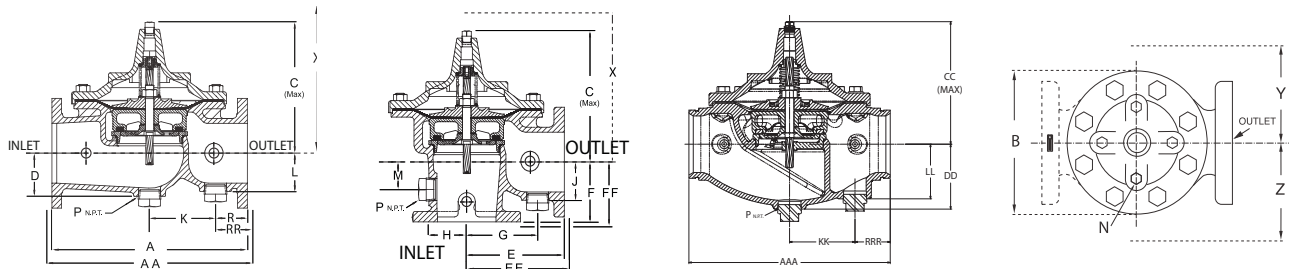
*optional Teflon™ coated seat upon request.



To calculate the maximum wet sprinkler pilot height above the valve, use the graph shown.

Functional Data

Valve Size		Inches	3	4	6	8	10	12
		mm	80	100	150	200	250	300
Cv Factor	Globe Pattern	Gal./Min. (gpm)	115	200	440	770	1245	1725
		Litres/Sec. (l/s)	27.6	48	105.6	184.8	299	414
	Angle Pattern	Gal./Min. (gpm)	139	240	541	990	1575	2500*
		Litres/Sec. (l/s)	33.4	58	130	238	378	600



Valve Size (in.)	3	4	6	8	10	12
A 150 ANSI	12.00	15.00	20.00	25.38	29.75	34.00
AA 300 ANSI	13.25	15.62	21.00	26.38	31.12	35.50
AAA Grooved	12.50	15.00	20.00	25.38	—	—
B Dia.	9.12	11.50	15.75	20.00	23.62	28.00
C Max.	8.19	10.62	13.38	16.00	17.12	21.00
CC Max.	7.50	9.94	12.13	15.00	—	—
D	2.56	3.19	4.31	5.16	8.50	9.39
DD	3.62	4.50	6.31	7.81	—	—
E 150 ANSI	7.00	8.50	10.00	12.69	14.88	17.00
EE 300 ANSI	—	8.81	10.50	13.19	—	17.75
F 150 ANSI	4.00	4.97	6.00	8.00	8.62	13.75
FF 300 ANSI	—	5.28	6.50	8.50	—	14.50
G	4.75	5.94	7.25	8.50	10.50	17.00
H	2.69	2.81	3.88	5.31	6.56	7.00
J	2.56	2.81	3.81	4.81	5.81	7.00
K	7.00	4.03	6.75	17.00	15.50	21.00
KK	3.50	4.56	6.50	7.00	—	—
L	2.56	2.81	3.81	4.81	8.50	9.39
LL	3.25	4.00	5.31	7.00	—	—
M	1.75	2.41	2.75	4.00	4.24	8.75
N NPT	1/2 - 14	3/4 - 14	3/4 - 14	1 - 11-1/2	1 - 11-1/2	1 - 11-1/2
P NPT	1-1/4 - 11-1/2	2 - 11-1/2				
R 150 ANSI	2.50	3.47	3.25	4.19	7.12	6.50
RR 300 ANSI	3.12	3.78	3.75	4.69	7.81	7.25
RRR Grooved	2.75	2.94	3.50	5.69	—	—
X Pilot System	15.00	17.00	29.00	31.00	33.00	35.00
Y Pilot System	11.00	12.00	20.00	22.00	24.00	26.00
Z Pilot System	11.00	12.00	20.00	22.00	24.00	26.00

Valve Size (mm)	80	100	150	200	250	300
A 150 ANSI	305	381	508	645	756	864
AA 300 ANSI	337	397	533	670	791	902
AAA Grooved	318	381	508	645	—	—
B Dia.	232	292	400	508	600	711
C Max.	208	270	340	406	435	533
CC Max.	191	252	308	381	—	—
D	65	81	110	131	216	239
DD	92	114	160	198	—	—
E 150 ANSI	178	216	254	322	378	432
EE 300 ANSI	—	224	267	350	—	451
F 150 ANSI	102	126	152	203	219	349
FF 300 ANSI	—	134	165	216	—	368
G	121	151	184	216	267	432
H	68	71	99	135	167	178
J	65	71	97	122	148	178
K	178	102	171	432	394	533
KK	89	116	165	178	—	—
L	65	71	97	122	216	239
LL	83	102	135	178	—	—
M	45	61	70	102	108	222
N NPT	1/2 - 14	3/4 - 14	3/4 - 14	1 - 11-1/2	1 - 11-1/2	1 - 11-1/2
P NPT	1-1/4 - 11-1/2	2 - 11-1/2				
R 150 ANSI	64	88	83	106	181	165
RR 300 ANSI	79	96	95	119	198	184
RRR Grooved	70	75	89	145	—	—
X Pilot System	381	432	737	787	838	889
Y Pilot System	279	305	508	559	610	660
Z Pilot System	279	305	508	559	610	660

CLA-VAL CO.

NEWPORT BEACH, CALIFORNIA

CATALOG NO.

X58C

DRAWING NO.

48834

REV

AP

TYPE OF VALVE AND MAIN FEATURES

X58C RESTRICTION ASSEMBLIES

DESIGN

DRAWN JC

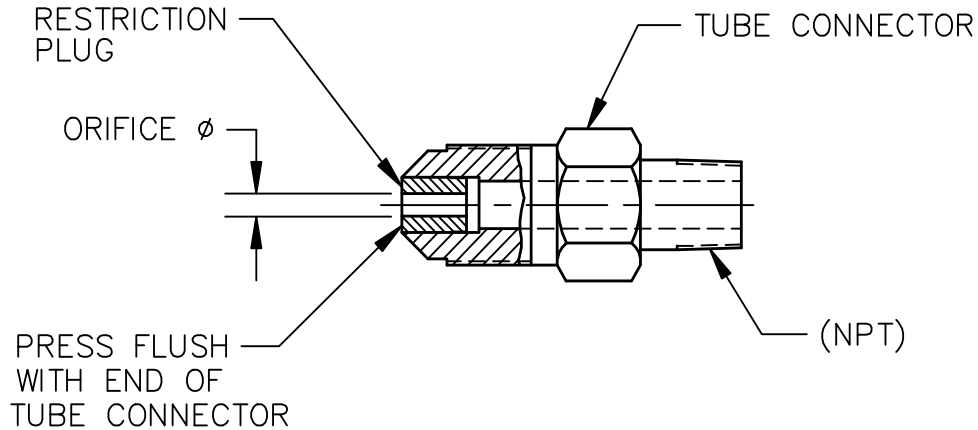
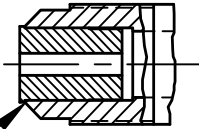
12-3-85

CHK'D JC

12-4-85

APV'D CH

12-11-85

*79730J
PRESS TO
SHOULDER

NOTES:

1. *FOR IDENTIFICATION, THESE STOCK NO'S ARE TO BE STAINED BLUE WITH 74234-03.
2. **FOR IDENTIFICATION, THESE STOCK NO'S ARE TO BE STAINED RED WITH 74234-05.
3. SEE DWG 76740 FOR STAINLESS STEEL X58C.
4. SEE SHEETS 3 & 4 FOR UL APPROVED DRAWING.

CAD REVISION RECORD - DO NOT REVISE MANUALLY

DATE	BY	DESCRIPTION
11-18-93	EK	AL REDRAWN ON CAD (ECO 14229)
		SEE REVISION FILE
		A-AK
		LTR



NEWPORT BEACH, CALIFORNIA

CATALOG NO.

X58C

DRAWING NO.

48834

REV

AP

TYPE OF VALVE AND MAIN FEATURES

X58C RESTRICTION ASSEMBLIES

DESIGN

DRAWN JC

12-3-85

CHK'D JC

12-4-85

APV'D CH

12-11-85

X58C
STOCK NO.

TUBE CONNECTOR

SIZE
TUBE X NPT

MATERIAL

RESTRICTION PLUG

ORIFICE DIA

MATERIAL

37° FLARE

**44734C

3/8 X 3/8-18 NPT

ALUMINUM

.125 (1/8)

S. STEEL

45° FLARE

*37814B

1/4 X 1/8-27 NPT

BRASS

.031 (1/32)

S. STEEL

*80500C

1/4 X 1/8-27 NPT

BRASS

.062 (1/16)

S. STEEL

*67739D

3/8 X 1/8-27 NPT

BRASS

.040

S. STEEL

*64672K

3/8 X 3/8-18 NPT

BRASS

.062 (1/16)

S. STEEL

*99329-01D

3/8 X 3/8-18 NPT

BRASS

.094 (3/32)

S. STEEL

**79730J

1/2 X 1/2-14 NPT

BRASS

.125 (1/8)

S. STEEL

**48834-05F

3/8 X 3/8-18 NPT

BRASS

.125 (1/8)

S. STEEL

*85484E

1/4 X 1/8-27 NPT

BRASS

.031 (1/32)

DELRIN

*85486K

1/4 X 1/8-27 NPT

BRASS

.040

DELRIN

**48834-03A

1/4 X 1/8-27 NPT

BRASS

.125 (1/8)

DELRIN

*48834-04J

1/4 X 1/8-27 NPT

BRASS

.093

DELRIN

*88409-01G

3/8 X 1/8-27 NPT

BRASS

.031 (1/32)

DELRIN

*88409J

3/8 X 1/8-27 NPT

BRASS

.052

DELRIN

*42346H

3/8 X 1/8-27 NPT

BRASS

.062 (1/16)

DELRIN

**48834-01E

3/8 X 1/8-27 NPT

BRASS

.125 (1/8)

DELRIN

*42775H

3/8 X 1/4-18 NPT

BRASS

.062 (1/16)

DELRIN

**63604D

3/8 X 1/4-18 NPT

BRASS

.156 (5/32)

DELRIN

*10253D

3/8 X 3/8-18 NPT

BRASS

.031 (1/32)

DELRIN

*46946A

3/8 X 3/8-18 NPT

BRASS

.062 (1/16)

DELRIN

**64673H

3/8 X 3/8-18 NPT

BRASS

.125 (1/8)

DELRIN

*68565B

3/8 X 3/8-18 NPT

BRASS

.094 (3/32)

DELRIN

**43302K

3/8 X 3/8-18 NPT

BRASS

.188 (3/16)

DELRIN

**12900H

1/2 X 1/2-14 NPT

BRASS

.125 (1/8)

DELRIN

**48834-02C

1/2 X 1/2-14 NPT

BRASS

.188 (3/16)

DELRIN

**48834-06D

1/2 X 1/2-14 NPT

BRASS

.250 (1/4)

DELRIN

CAD REVISION RECORD - DO NOT REVISE MANUALLY

DATE

BY

DESCRIPTION

SEE SHEET 1

LTR

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X58C Orifice Restriction Fitting Assembly

Suitable for 3" and smaller valves (color code **BLUE**)

Size T x NPT	Orifice	Mat'l	Part Number
3/8" x 3/8"	0.094 (3/32)	BP	68565B (standard)
3/8" x 3/8"	0.094 (3/32)	BS	9932901D
3/8" x 3/8"	0.094 (3/32)	TP	9787003E (SWS)
3/8" x 3/8"	0.094 (3/32)	TS	9787015J
3/8" x 3/8"	0.062 (1/16)	BP	46946A
3/8" x 3/8"	0.062 (1/16)	BS	64672K
3/8" x 3/8"	0.062 (1/16)	TP	9787001J

Suitable for 4" to 16" valves (color code **RED**)

Size T x NPT	Orifice	Mat'l	Part Number
3/8" x 3/8"	0.125 (1/8)	BP	64673H (standard)
3/8" x 3/8"	0.125 (1/8)	BS	4883405F
3/8" x 3/8"	0.125 (1/8)	TP	9787002G (SWS)
3/8" x 3/8"	0.125 (1/8)	TS	9787016G
3/8" x 3/8"	0.188 (3/16)	BP	43302K

Ref. dwg 48834, TABLE 117, 617

Material CODE

Standard = BP

1st letter = fitting

B=Brass SAE Flare-Type fitting

T=316 SS Parker-type single ferrule fitting

2nd letter = orifice insert

P=Delrin Plastic

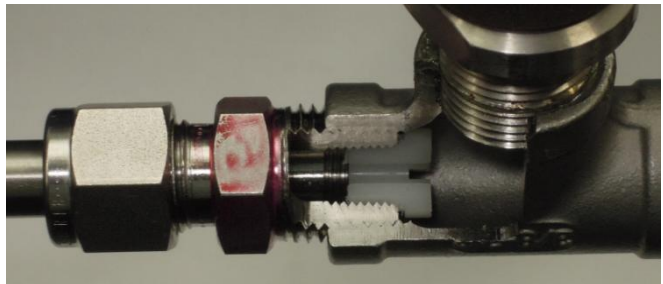
S=303 SS

NOTE:

High Differential Pressure (100+ psiD) conditions over time can cause standard materials to deteriorate and affect valve performance. Suggest replacement upgrade to Stainless Steel.



Made from Brass SAE 45 degree Flare-Type Tube Connector (Male Tube x Male NPT)



Made from Stainless Steel Parker-Type single-ferrule Tube Connector (Male tube x Male NPT)



X43

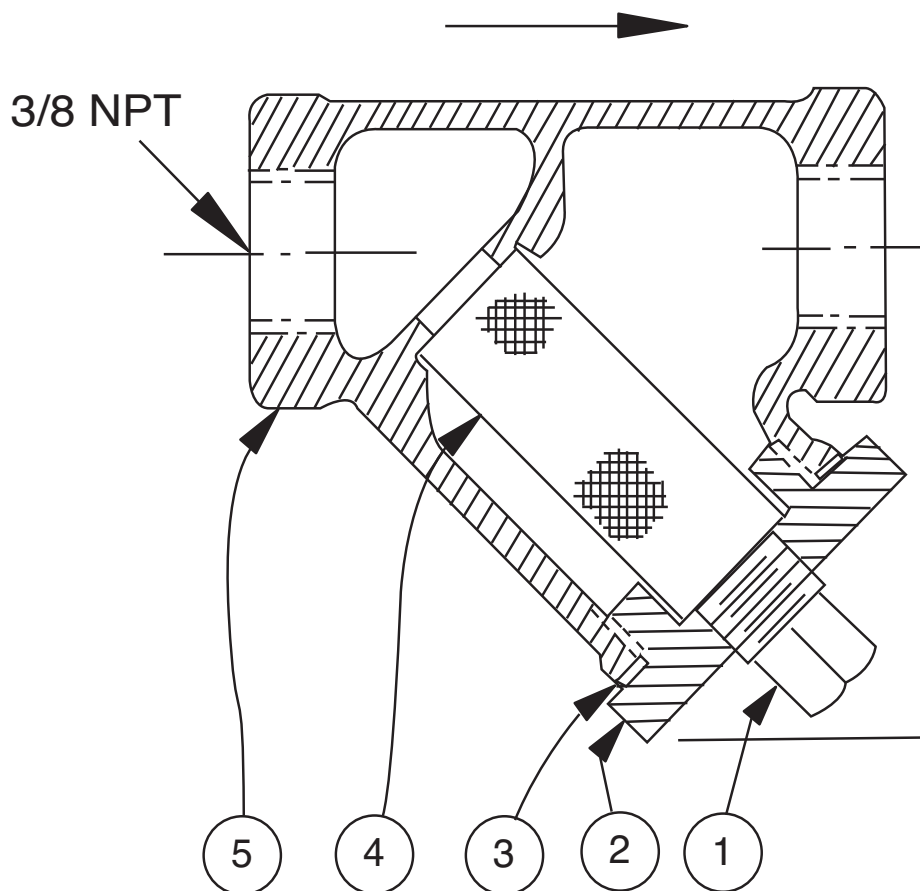
Strainer

ITEM	DESCRIPTION	MATERIAL
1	Pipe Plug	Steel
2	Strainer Plug	Brass
3	Gasket	Copper
4	Screen	SST
5	Body	Brass

No parts available. Replacement assembly only.

Standard 60 mesh pilot system strainer for fluid service.

Size	Stock Number
3/8 x 3/8	33450J



INSTALLATION AND MAINTENANCE INSTRUCTIONS

2-WAY INTERNAL PILOT OPERATED SOLENOID VALVES DIAPHRAGM TYPE - 3/8, 1/2 AND 3/4 N.P.T. NORMALLY CLOSED OPERATION

BULLETINS

8210

8211

ASCO

FORM NO. V-5848

DESCRIPTION

Bulletin 8210's are 2-way, normally closed internal pilot operated solenoid valves. Valve bodies and bonnets are of brass construction. Standard valves have a General Purpose, NEMA Type 1 Solenoid Enclosure. Bulletin 8211's are the same as Bulletin 8210's except the solenoids are equipped with an enclosure which is designed to meet NEMA Type 4, Watertight, NEMA Type 7 (C or D) Hazardous Locations - Class 1, Group C or D and NEMA Type 9 (E, For G) Hazardous Locations - Class 2, Groups E, F or G. The Explosion-Proof/Watertight Solenoid Enclosures are shown on separate sheets of installation and Maintenance Instructions, Form Numbers V-5380 and V-5391.

OPERATION

Normally Closed: Valve is closed when solenoid is de-energized and opens when solenoid is energized.

MANUAL OPERATOR (Optional)

Valves with Suffix 'MO' in the catalog number are provided with a manual operator which allows manual operation when desired or during an interruption of electrical power. To operate valve manually, push in knurled cap and rotate clockwise 180° Disengage manual operator by rotating knurled cap counterclockwise 180° before operating electrically.

MANUAL OPERATOR LOCATION (Refer to Figures 1 and 3)

Manual operator (when shipped from factory) will be located over the valve outlet. Manual operator may be relocated at 90° increments by rotating valve bonnet. Remove bonnet screws (4) and rotate valve bonnet with solenoid to desired position. Replace bonnet screws (4) and torque in a crisscross manner to 110 ± 10 inch pounds.

If valve is installed in the system and is operational, proceed in the following manner: **WARNING:** Depressurize valve and turn off electrical power supply.

1. Remove retaining cap or clip and slip the entire solenoid enclosure off the solenoid base sub-assembly. **CAUTION:** When metal retaining clip disengages, it will spring upwards.
2. Remove bonnet screws (4) and rotate valve bonnet to desired position.
3. Replace bonnet screws (4) and torque in a crisscross manner to 110 ± 10 inch pounds. Replace solenoid enclosure and retaining clip or cap.

INSTALLATION

Check nameplate for correct catalog number, pressure, voltage and service.

TEMPERATURE LIMITATIONS

For maximum valve ambient and fluid temperatures, refer to chart. The temperature limitations listed are for UL applications. For non-UL applications, higher ambient and fluid temperature limitations are available. Consult factory. Check catalog number on nameplate to determine maximum temperatures.

Construction	Coil Class	Catalog Number Prefix	Max. Ambient Temp.°F	Max. Fluid Temp.°F
A-C Construction (Alternating Current)	A	None or DA	77	180
	F	DF or FT	122	180
	H	HT	140	180
D-C Construction (Direct Current)	A, F or H	None, FT or HT	77	150

POSITIONING/MOUNTING

This valve is designed to perform properly when mounted in any position. However, for optimum life and performance, the solenoid should be mounted vertical and upright so as to reduce the possibility of foreign matter accumulating in the core tube area. For mounting bracket (optional feature) dimensions, refer to Figure 2.

PIPING

Connect piping to valve according to markings on valve body. Apply pipe compound sparingly to male pipe threads only; if applied to valve threads, it may enter the valve and cause operational difficulty. Pipe strain should be avoided by proper support and alignment of piping. When tightening the pipe, do not use valve as a lever. Wrenches applied to valve body or piping are to be located as close as possible to connection point.

IMPORTANT: For the protection of the solenoid valve, install a strainer or filter suitable for the service involved in the inlet side as close to the valve as possible. Periodic cleaning is required depending on the service conditions. See Bulletins 8600, 8601 and 8602 for strainers.

WIRING

Wiring must comply with Local and National Electrical Codes. Housings for all solenoids are provided with connections for 1/2 inch conduit. The general purpose solenoid enclosure may be rotated to facilitate wiring by removing the retaining cap or clip. **CAUTION:** When metal retaining clip disengages, it will spring upwards. Rotate to desired position. Replace retaining cap or clip before operating.

NOTE: Alternating Current (A-C) and Direct Current (D-C) solenoids are built differently. To convert from one to the other, it is necessary to change the complete solenoid including the solenoid base sub-assembly and core assembly.

SOLENOID TEMPERATURE

Standard catalog valves are supplied with coils designed for continuous duty service. When the solenoid is energized for a long period, the solenoid enclosure becomes hot and can be touched with the hand only for an instant. This is a safe operating temperature. Any excessive heating will be indicated by the smoke and odor of burning coil insulation.

MAINTENANCE

WARNING: Turn off electrical power supply and depressurize valve before making repairs. It is not necessary to remove the valve from the pipe line for repairs.

CLEANING

A periodic cleaning of all solenoid valves is desirable. The time between cleanings will vary, depending on media and service conditions. In general, if the voltage to the coil is correct, sluggish valve operation, excessive leakage or noise will indicate that cleaning is required.

PREVENTIVE MAINTENANCE

1. Keep the medium flowing through the valve as free from dirt and foreign material as possible.
2. While in service, operate the valve at least once a month to insure proper opening and closing.
3. Periodic inspection (depending on media and service conditions) of internal valve parts for damage or excessive wear is recommended. Thoroughly clean all parts. Replace any parts that are worn or damaged.

IMPROPER OPERATION

1. **Faulty Control Circuit:** Check the electrical system by energizing the solenoid. A metallic click signifies that the solenoid is operating. Absence of the click indicates loss of power supply. Check for loose or blown-out fuses, open circuited or grounded coil, broken lead wires or splice connections.
2. **Burned-Out Coil:** Check for open circuited coil. Replace coil if necessary.
3. **Low Voltage:** Check voltage across coil leads. Voltage must be at least 85% of nameplate rating.
4. **Incorrect Pressure:** Check valve pressure. Pressure to valve must be within range specified on nameplate.
5. **Excessive Leakage:** Disassemble valve and clean all parts. Replace worn or damaged parts with a complete Spare Parts Kit for best results.

COIL REPLACEMENT (Refer to Figures 1, 2 and 3)

Turn off electrical power supply and disconnect coil lead wires. Proceed in the following manner:

1. Remove retaining cap or clip, nameplate and cover. **CAUTION:** When metal retaining clip disengages, it will spring upwards.
 2. Slip yoke containing coil, sleeves and insulating washers off the solenoid base sub-assembly. For D-C Construction, slip spring washer, coil and insulating washers off the solenoid base sub-assembly. Insulating washers are omitted when a molded coil is used.
 3. Reassemble in reverse order of disassembly paying careful attention to exploded views provided for identification and placement of parts.
- CAUTION:** Solenoid must be fully reassembled as the housing and internal parts are part of and complete the magnetic circuit. Place insulating washers at each end of con, if required.

VALVE DISASSEMBLY

Depressurize valve and turn off electrical power supply. For A-C Construction, refer to Figures 1 and 2. For D-C Construction, refer to Figure 3. Proceed in the following manner:

1. Disassemble valve in an orderly fashion. Pay careful attention to exploded views provided for identification of parts.
2. Remove retaining cap or clip and slip the entire solenoid enclosure off the solenoid base sub-assembly. **CAUTION:** When metal retaining clip disengages, it will spring upwards.
3. Unscrew solenoid base sub-assembly and remove bonnet gasket. Core assembly and core spring.
4. For A-C Construction without manual operator, remove valve bonnet screws (4). Remove solenoid base sub-assembly, core assembly and core spring.
5. Remove diaphragm spring (A-C Construction only), diaphragm assembly and body gasket.
6. For normal maintenance, it is not necessary to disassemble the manual operator unless external leakage is evident. To disassemble, remove stem pin, manual operator stem, stem spring and stem gasket.
7. All parts are now accessible for cleaning or replacement. Replace worn or damaged parts with a complete Spare Parts Kit for best results.

VALVE REASSEMBLY

1. Reassemble in reverse order of disassembly paying careful attention to exploded views provided for identification and placement of parts.
2. Replace body gasket and diaphragm assembly. Locate bleed hole in diaphragm assembly approximately 45° from valve outlet.
3. Replace valve bonnet and bonnet screws. Torque bonnet screws (4) in a crisscross manner to 110 ± 10 inch pounds.
4. For A-C Construction, the diaphragm spring, core assembly and core spring must be installed prior to assembly of bonnet as this is the solenoid base sub-assembly. Be sure diaphragm spring is installed properly. Closed turns of spring to seat on diaphragm assembly. For valves with a manual operator (see Figure 1), the small end of diaphragm spring seats on diaphragm assembly.
5. Install core spring in core assembly. Be sure core spring is inserted into core assembly with wide end in first. Closed end protrudes from top of core assembly.
6. Replace bonnet gasket, core assembly, core spring and solenoid base sub-assembly. Torque solenoid base sub-assembly to 175 ± 25 inch pounds.
7. If removed, replace manual operator stem gasket, stem spring, stem and stem pin.
8. Replace solenoid enclosure and retaining cap or clip.
9. After maintenance, operate the valve a few times to be sure of proper opening and closing.

Spare Parts Kits

Spare Parts Kits and Coils are available for ASCO valves. Parts marked with an (*) are supplied in Spare Parts Kits

ORDERING INFORMATION FOR SPARE PARTS KITS

When Ordering Spare Parts Kits or Coils
Specify Valve Catalog Number,
Serial Number and Voltage

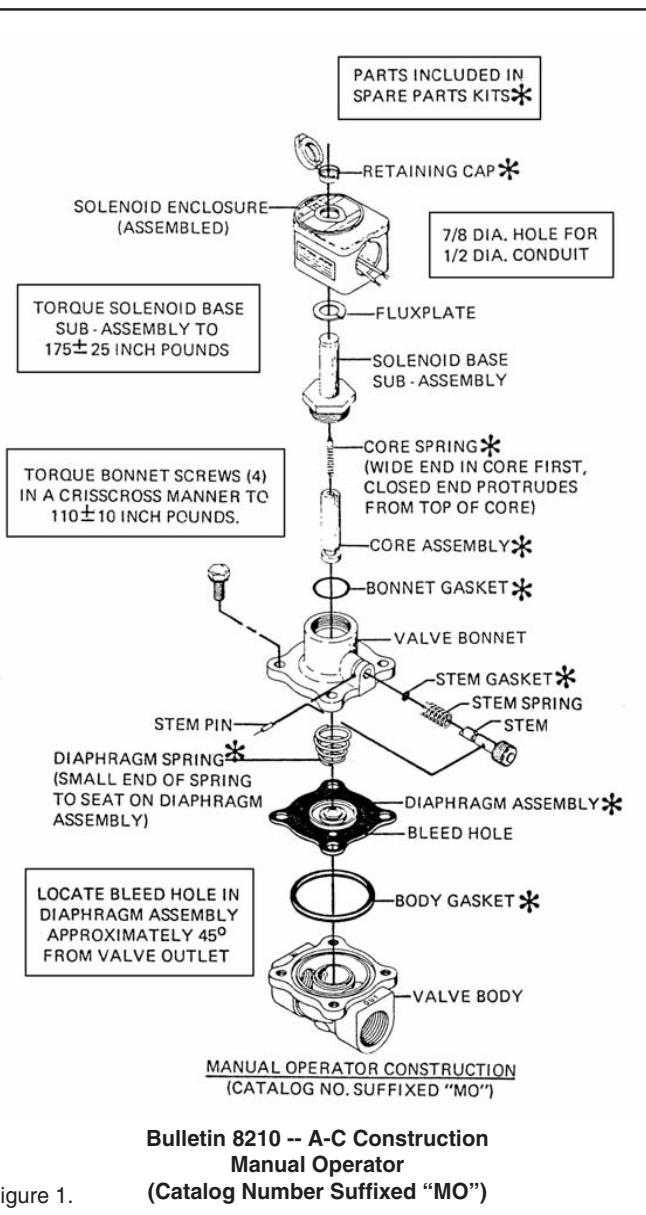
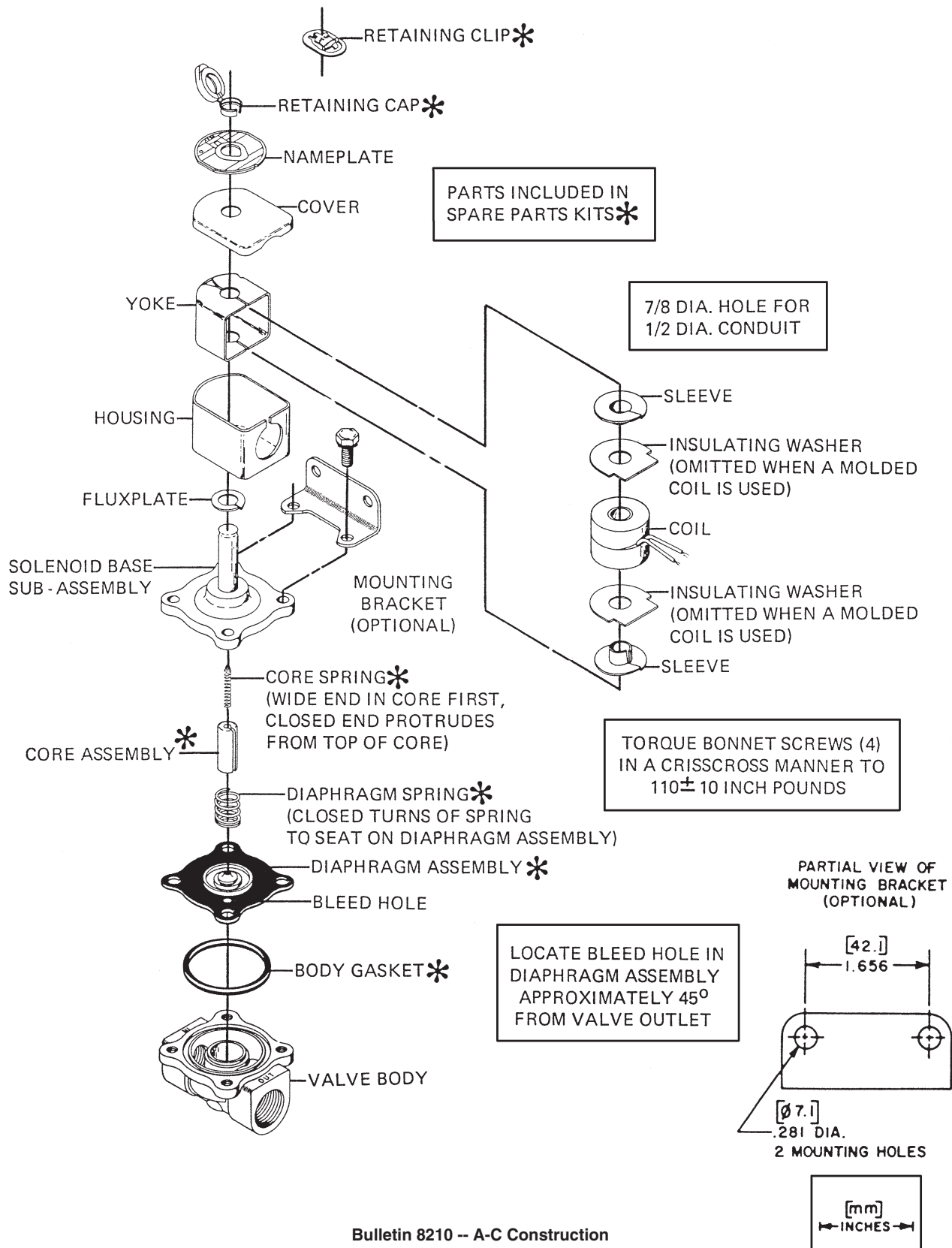


Figure 1.



**Bulletin 8210 -- A-C Construction
General Purpose Solenoid Enclosure Shown**

Figure 2. For Explosion-Proof/Watertight Solenoid Enclosure used on Bulletin 8211, see Form No. V-5391.

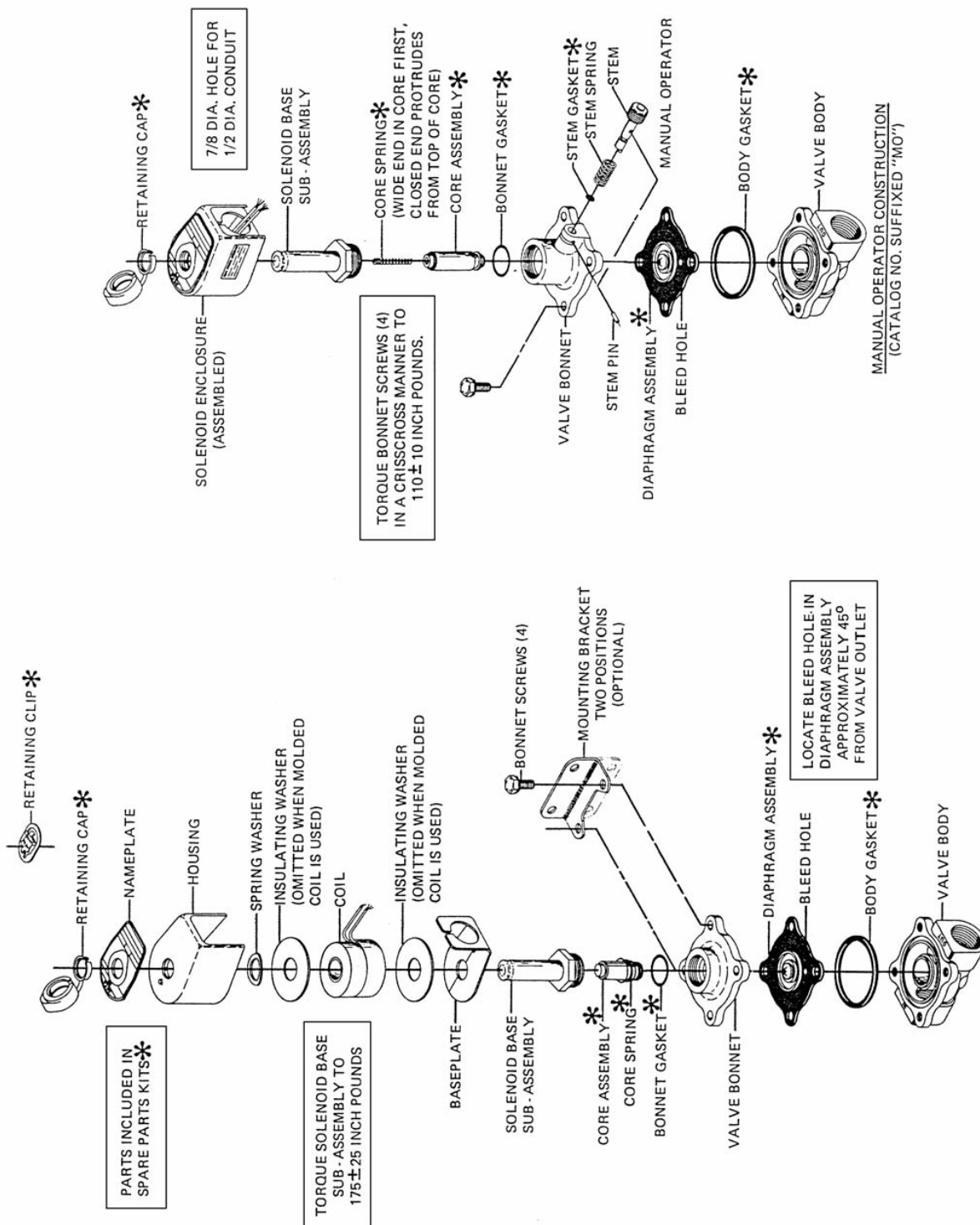


Figure 3. Bulletin 8210 -- D-C Construction
General Purpose Solenoid Enclosure Shown
For Explosion-Proof/Watertight Solenoid Enclosure used on Bulletin 8211, see Form No. V-5390.

INSTALLATION AND MAINTENANCE INSTRUCTIONS

2-WAY DIRECT ACTING SOLENOID VALVES NORMALLY CLOSED OPERATION -- 1/4 N.P.T.

BULLETINS
8262
ASCO
FORM NO. V-5927

DESCRIPTION

Bulletin 8262's are 2-way normally closed, direct acting solenoid valves having bodies of brass construction. Standard valves have a General Purpose NEMA Type 1 Solenoid Enclosure. Valves may also be equipped with a solenoid enclosure which is designed to meet NEMA Type 4 Watertight, NEMA Type 7 (C or D) Hazardous Locations-Class 1, Groups C or D and NEMA Type 9 (E, For G) Hazardous Locations Class 2, Groups E, F or G. Installation and Maintenance Instructions for Explosion-Proof/Watertight Solenoid Enclosures are shown on Form Nos. V-5391 or V-5380.

OPERATION

Normally Closed: Valve is closed when solenoid is de-energized. Valve opens when solenoid is energized.

NOTE: Inlet port will either be marked "1" or "1N." Outlet port will be marked "2."

IMPORTANT: No minimum operating pressure required.

INSTALLATION

Check nameplate for correct catalog number, pressure, voltage and service.

TEMPERATURE LIMITATIONS

For maximum valve ambient and fluid temperature, refer to chart below. For higher ambient and fluid temperatures, consult factory. Check catalog number and watt rating on nameplate to determine the maximum temperatures.

Wattage	Catalog Number Prefix	Coil Class	Max. Ambient Temp.°F	Max. Fluid Temp.°F
6	None	A	77	180
	FT	F	122	200
	HT	H	140	200
9	None	F	77	180
9.7	None, FT or HT	A, F or H	77	120
11.2*	None, FT or HT	A, F or H	77	150
16.7*	None	F	77	200

*Catalog Nos. 8262C200 and 8262B200 and valves with suffix "W" in the catalog number are limited to 140°F fluid temperature.

POSITIONING

Valve is designed to perform properly when mounted in any position. However, for optimum life and performance, the solenoid should be mounted vertical and upright so as to reduce the possibility of foreign matter accumulating in the core tube area.

MOUNTING

For valve body and mounting bracket mounting dimensions, refer to Figures 1 and 2.

PIPING

Connect piping according to markings on valve body. Apply pipe compound sparingly to male pipe threads only; if applied to valve threads, it may enter valve and cause operational difficulty. Pipe strain should be avoided by proper support and alignment of piping. When tightening the pipe, do not use valve as a lever. Wrenches applied to valve body or piping are to be located as close as possible to connection point.

IMPORTANT: For the protection of the solenoid valve, install a strainer or filter suitable for the service involved in the inlet side as close to the valve as possible. Periodic cleaning is required depending upon service conditions. See Bulletins 8600, 8601 and 8602 for strainers.

WIRING

Wiring must comply with Local and National Electrical Codes. Solenoid housings are provided with a 7/8 diameter hole for 1/2 inch conduit. The general purpose solenoid enclosure may be rotated to facilitate wiring by removing the retaining cap or clip. **CAUTION:** When metal retaining clip disengages, it will spring upward. Rotate enclosure to desired position. Replace retaining cap or clip before operating.

NOTE: Alternating Current (A-C) and Direct Current (D-C) solenoids are built differently. To convert from one to the other, it is necessary to change the complete solenoid including the core assembly and solenoid base sub-assembly.

SOLENOID TEMPERATURE

Standard catalog valves are supplied with coils designed for continuous duty service. When the solenoid is energized for a long period, the solenoid enclosure becomes hot and can be touched with the hand only for an instant. This is a safe operating temperature. Any excessive heating will be indicated by the smoke and odor of burning coil insulation.

MAINTENANCE

WARNING: Turn off electrical power supply and depressurize valve before making repairs. It is not necessary to remove the valve from the pipe line for repairs.

CLEANING

A periodic cleaning of all solenoid valves is desirable. The time between cleanings will vary depending upon media and service conditions in general, if the voltage to the coil is correct. sluggish valve operation, excessive noise or leakage will indicate that cleaning is required. Clean valve strainer or filter when cleaning solenoid valve.

PREVENTIVE MAINTENANCE

1. Keep the medium flowing through the valve as free from dirt and foreign material as possible.
2. While in service, operate the valve at least once a month to insure proper opening and closing.
3. Periodic inspection (depending on media and service conditions) of internal valve parts for damage or excessive wear is recommended. Thoroughly clean all parts. Replace any parts that are worn or damaged.

IMPROPER OPERATION

1. **Faulty Control Circuit:** Check the electrical system by energizing the solenoid. A metallic click signifies the solenoid is operating. Absence of the click indicates loss of power supply. Check for loose or blownout fuses, open-circuited or grounded coil, broken lead wires or splice connections.
2. **Burned-Out Coil:** Check for open-circuited coil. Replace coil if necessary.
3. **Low Voltage:** Check voltage across the coil leads. Voltage must be at least 85% of nameplate rating.
4. **Incorrect Pressure:** Check valve pressure. Pressure to valve must be within range specified on nameplate.
5. **Excessive Leakage:** Disassemble valve and clean all parts. Replace worn or damaged parts with a complete Spare Parts Kit for best results.

COIL REPLACEMENT

Turn off electrical power supply and disconnect coil lead wires. Refer to watt rating stamped on nameplate for identification of solenoid construction. When you have determined the watt rating of solenoid, select the correct paragraph below.

FIGURE 3 SHOWS A SOLENOID WITH A WATT RATING OF 6 A-C, 9.7 D.C. OR 9 A-C.

1. Remove retaining cap or clip, nameplate and cover. **CAUTION:** When metal retaining clip disengages, it will spring upward.
2. Slip the yoke containing a coil, sleeves and insulating washers off the solenoid base sub-assembly. Insulating washers are omitted when a molded coil is used.
3. Slip coil, sleeves and insulating washers from yoke. 4. Reassemble in reverse order of disassembly paying careful attention to exploded view provided for identification and placement of parts.

FIGURE 4 SHOWS A SOLENOID WITH A WATT RATING OF 105 A-C, 11.2 D-C OR 16.7 A-C

1. Remove retaining cap or clip, nameplate and housing. **CAUTION:** When metal retaining clip disengages, it will spring upward.
 2. Slip spring washer, insulating washer and coil off the solenoid base sub-assembly. Insulating washers are omitted when a molded coil is used.
 3. Reassemble in reverse order of disassembly paying careful attention to exploded views provided for identification and placement of parts.
- CAUTION:** Solenoid must be fully reassembled as the housing and internal parts are part of and complete the magnetic circuit. Place an insulating washer at each end of coil, if required.

VALVE DISASSEMBLY AND REASSEMBLY

Depressurize valve and turn off electrical power supply. For valves with a watt rating of 6 A-C, 9.7 D-C or 9 A-C, refer to Figure 3. For valves with a watt rating of 10.5 A-C, 11.2 D-C or 16.7 A-C, refer to Figure 4. Proceed in the following manner:

1. Remove retaining cap or clip and slip the entire solenoid enclosure off the solenoid base sub-assembly. **CAUTION:** When metal retaining clip disengages, it will spring upward.
2. Unscrew solenoid base sub-assembly and remove core assembly, core spring and body gasket.
3. All parts are now accessible for cleaning or replacement. Replace worn or damaged parts with a complete Spare Parts Kit for best results.
4. Reassemble in reverse order of disassembly paying careful attention to exploded views provided for identification and placement of pans.
5. Replace body gasket, core assembly, core spring and solenoid base sub-assembly. Torque solenoid base sub-assembly to 175 ± 25 inch pounds.
6. After maintenance, operate the valve a few times to be sure of proper operation.

SPARE PARTS KITS

Spare Parts Kits and Coils are available for ASCO valves. Parts marked with an asterisk (*) are supplied in Spare Parts Kit.

**ORDERING INFORMATION
FOR SPARE PARTS KITS**

When Ordering Spare Parts Kits or Coils,
Specify Valve Catalog Number,
Serial Number and Voltage.

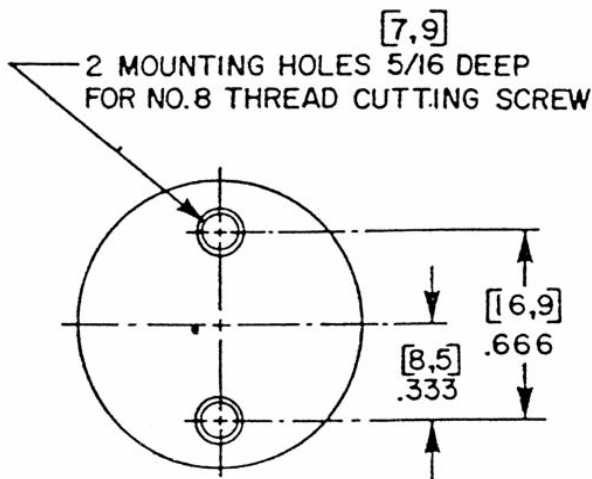
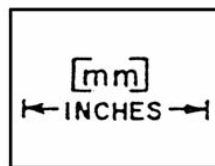


Figure 1

Body Molding

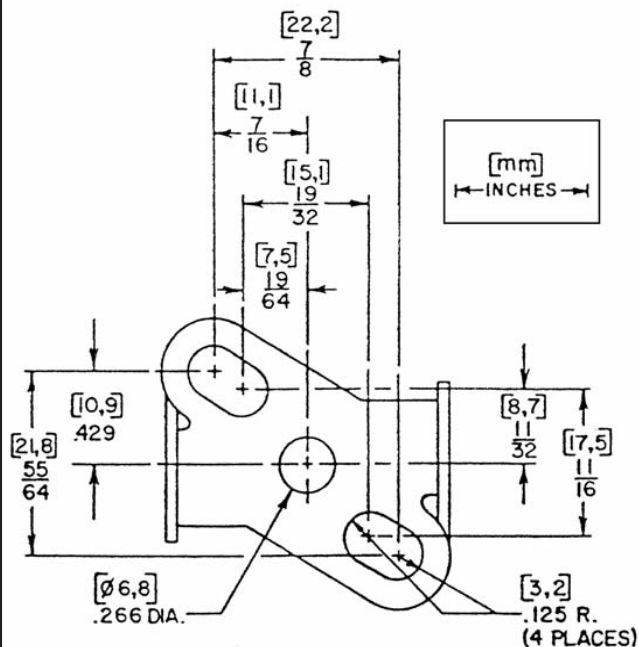
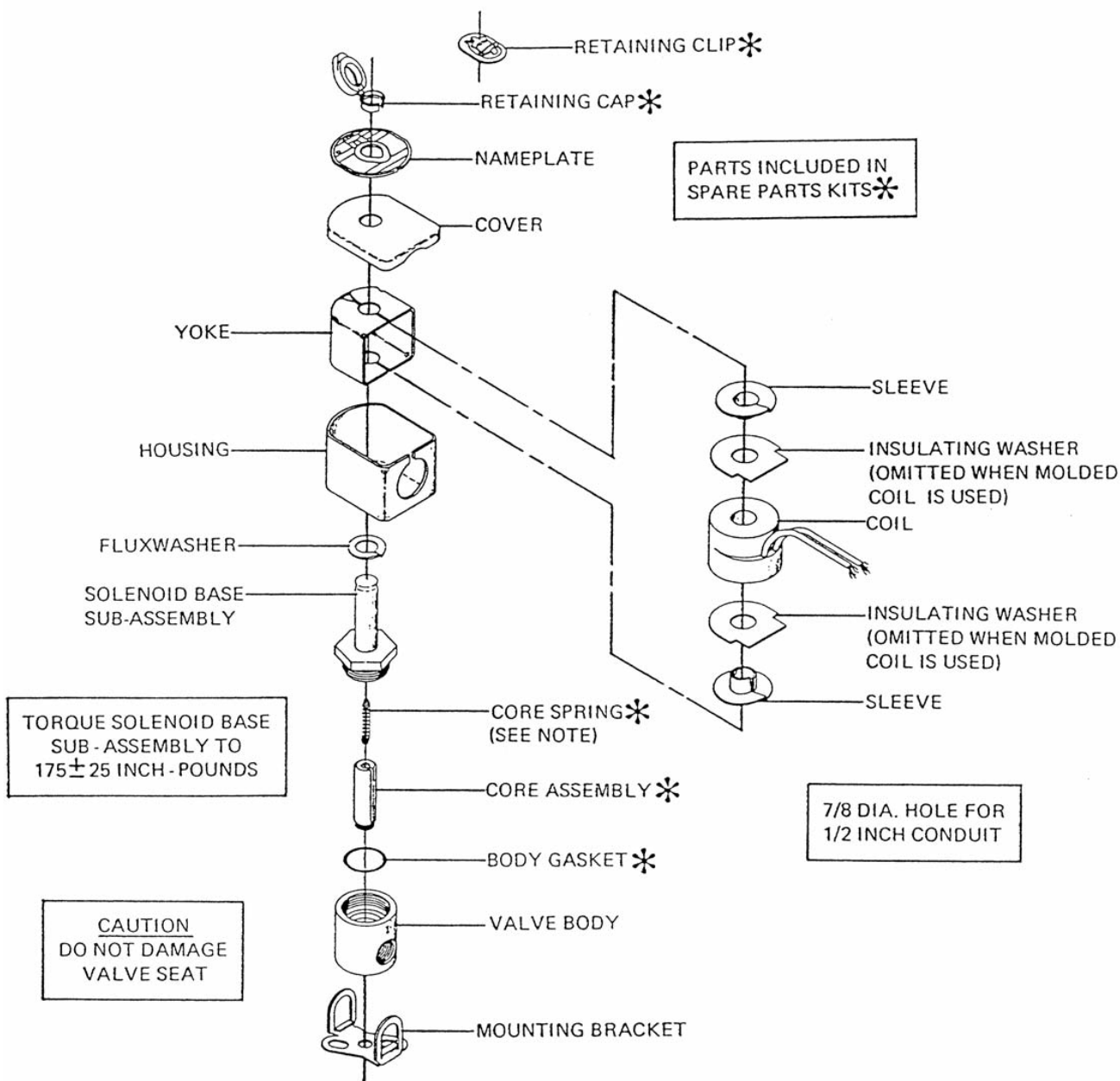


Figure 2

Mounting Bracket
Mounting Dimensions

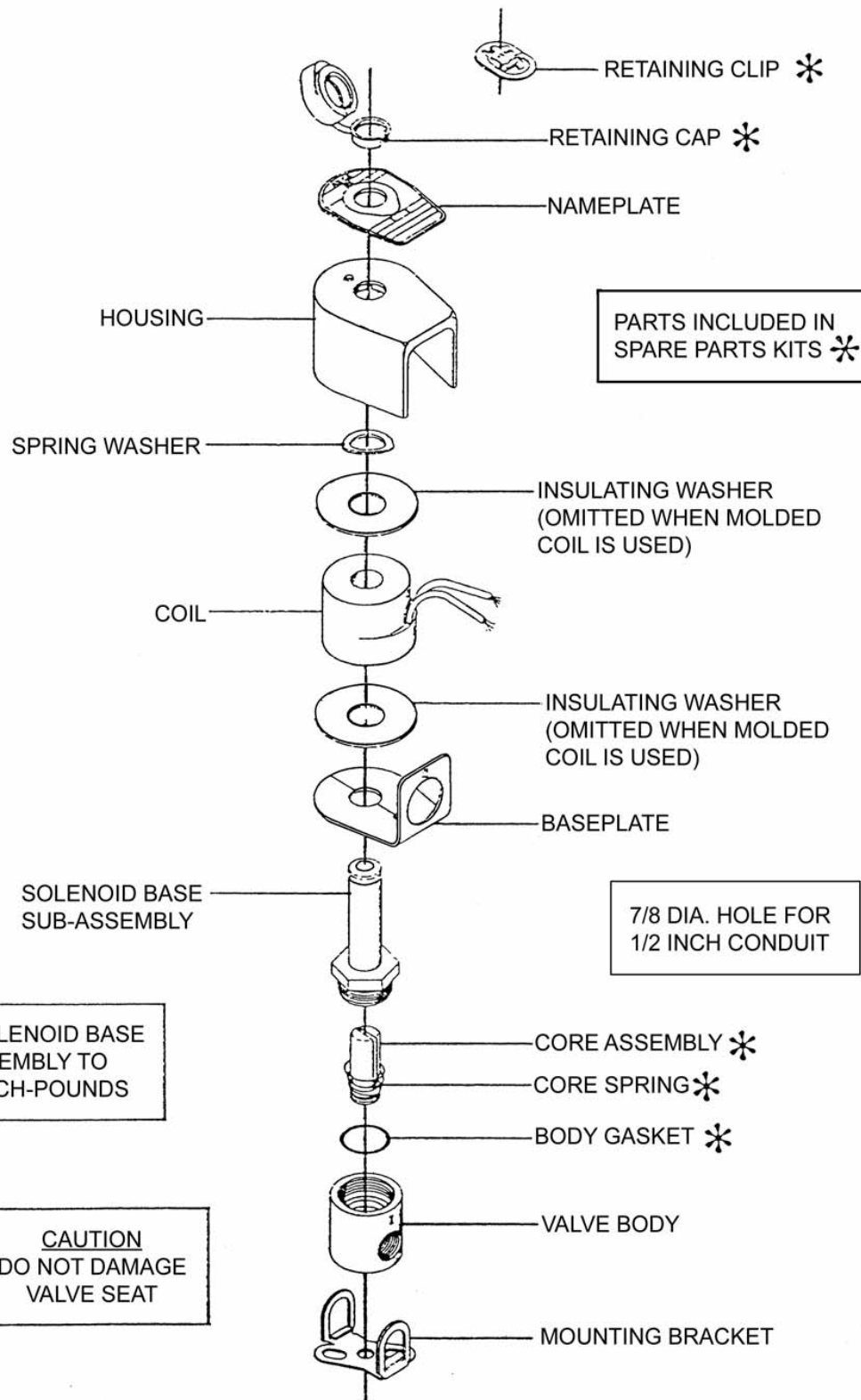


NOTE: A-C (ALTERNATING CURRENT) CONSTRUCTION SHOWN. FOR A-C CONSTRUCTION, EITHER END OF THE SPRING MAY BE INSTALLED INTO TOP OF CORE ASSEMBLY. FOR D-C (DIRECT CURRENT) CONSTRUCTION, INSTALL WIDE END OF CORE SPRING IN CORE ASSEMBLY FIRST, CLOSED END OF CORE SPRING PROTRUDES FROM TOP OF CORE ASSEMBLY.

Bulletin 8262 (6 A-C, 9.7 D-C or 9 Watts A-C)
General Purpose Solenoid Enclosure Shown

Figure 3

For Explosion-Proof/Watertight Solenoid Enclosure, See Form No. V-5391



Bulletin 8262 (10.5 A-C, 11.2 D-C or 16.7 Watts A-C)

General Purpose Solenoid Enclosure Shown

For Explosion-Proof/Watertight Solenoid Enclosure, See Form No. V-5380

Figure 3

07-10-08 08-14-08 10-1-2008	AK	AK	PC	BB ADDED PN'S 67783-62B (NED 62200) BC ADDED PN'S 67783-63K (NED 62218) BD ADDED PN 67783-64H (NED 62446)	<div style="display: flex; align-items: center;"> <div> CLA-VAL CO. NEWPORT BEACH, CALIFORNIA </div> </div>	CATALOG NO.	DRAWING NO. 67783	REV BD		
	TYPE OF VALVE AND MAIN FEATURES					CK2 COCK/BALL VALVE	DESIGN			
						DRAWN	MGR	4-02-80		
						CHK'D	KD	4-03-80		
					APV'D	CH	4-07-80			

SCALE: NONE

"NPT" SIZE

"NPT" SIZE

FOR PN 67783-01K

CLA-VAL PART NO. AND MATERIAL								
BRONZE WITH HANDLE	STEEL WITH HANDLE	IRON WITH HANDLE	316 SST WITH HANDLE	316 SST W/ LOCKING HANDLE	BRONZE WITH HANDLE	MONEL WITH HANDLE	MONEL W/ LOCKING HANDLE	SIZE "NPT"
67783-01K*	-09C	-17F	-25J SUPSD BY-26G		-41F SUPSD BY-01K			1/8"
-02H	-10A	-18D	-26G	-51E SUPSD BY-26G -52C	-42D SUPSD BY-02H	-55F		1/4"
-03F * -59H***	-11J	-19B	-27E	-46E SUPSD BY-27E -53A	-45G -57B * *	-48A SUPSD BY-49J	-63K	3/8"
-04D -60F ***	-12G	-20K	-28C	-54J	-43B SUPSD BY-04D	-49J	-62B	1/2"
-05A -61D ***	-13E	-21H	-29A	-64H	-44K SUPSD BY-05A	-56D		3/4"
-06J	-14C	-22F	-30J			-58K		1"
-07G	-15K	-23D	-31G					1 1/4"
-08E	-16H	-24B	-32E					1 1/2"
-50G			-47C					2"

* SEE ENGINEERING APPROVED VENDORS TABLE (SHEET 2 OF 2).

** HAMMOND VALVE 8501 ONLY.

*** WILKINS CK2 (SEE SHEET 2 OF 2)

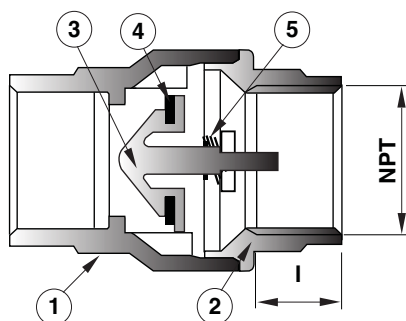
THIS DRAWING IS THE PROPERTY OF CLA-VAL CO. AND SAME AND COPIES MADE THEREOF, IF ANY, SHALL BE RETURNED TO IT UPON DEMAND. DELIVERY AND DISCLOSURE HEREOF ARE SOLELY UPON CONDITION THAT THE SAME SHALL NOT BE USED, COPIED OR REPRODUCED, NOR SHALL THE SUBJECT HEREOF BE DISCLOSED IN ANY MANNER TO ANYONE FOR ANY PURPOSE, EXCEPT AS HEREIN AUTHORIZED, WITHOUT PRIOR WRITTEN APPROVAL OF CLA-VAL CO. THIS DRAWING IS SUBMITTED CONFIDENTIALLY AND MAY NOT BE USED IN THE MANUFACTURE OF ANY MATERIAL OR PRODUCT OTHER THAN SUCH MATERIALS AND PRODUCTS FURNISHED TO CLA-VAL CO. WHETHER OR NOT THE EQUIPMENT OR INFORMATION SHOWN HEREON IS PATENTED OR OTHERWISE PROTECTED, FULL TITLE AND COPYRIGHTS, IF ANY, IN AND TO THIS DRAWING AND/OR INFORMATION DELIVERED OR SUBMITTED ARE FULLY RESERVED CLA-VAL CO.

—MODEL— **CDC-1**

Check Valve (Sizes 3/8" and 1/2")



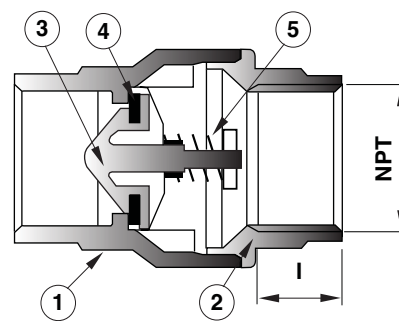
- NSF 61 Approved
- Meets low lead requirements
- Soft Seat for Bubble Tight Shutoff, Spring Loaded for Fast Seating Action
- Compact Design
- Low Cracking Pressure 1/2 psi
- Flow Profile Designed to Minimize Head Loss
- Perfect Seating both at High and Low Pressure, Wide Temperature Range: +10° to 210°F
- Polyetherimide Disc to ensure the Best Resistance for Corrosion and Abrasion
- Patented Disc Guide to Prevent Any Side Loading



Full Open Operation

Item	Description	Material
1	Body	Brass
2	End Connection	Brass
3	Disc	Polyetherimide
4	Seat	NBR
5	Spring	Stainless Steel

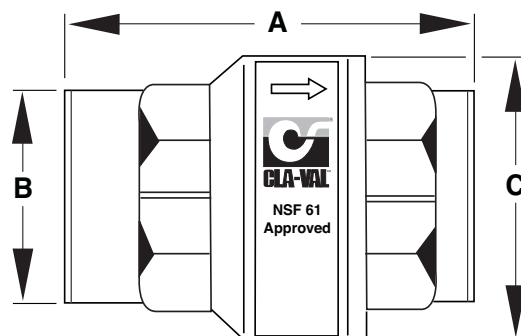
Available only in replacement assembly.



Tight Closing Operation

Dimensions

Size (NPT)	Stock Number	A	B	C	I	C _v	psi	Wt.
3/8"	9834501A	1.73	0.79	1.06	0.40	4.55	400	0.37
1/2"	9834502J	2.32	0.98	1.35	0.53	6.00	400	0.32





X43

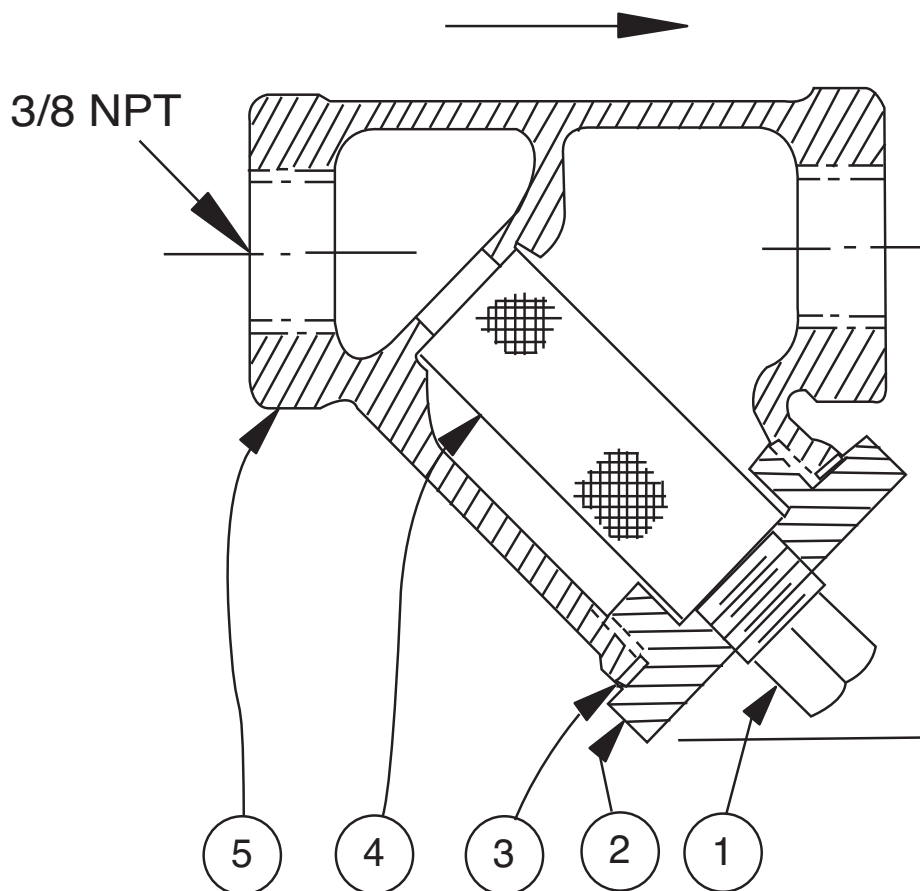
Strainer

ITEM	DESCRIPTION	MATERIAL
1	Pipe Plug	Steel
2	Strainer Plug	Brass
3	Gasket	Copper
4	Screen	SST
5	Body	Brass

No parts available. Replacement assembly only.

Standard 60 mesh pilot system strainer for fluid service.

Size	Stock Number
3/8 x 3/8	33450J





— MODEL — **X141**

Cla-Val Gauge Option



Model X141
4" Pressure Gauge

- Liquid-Filled
- Dual Scale (PSI / BAR)
- Long Life Stainless Steel Construction
- Tamper-Resistant Design
- 2 1/2" and 4" Diameter Sizes
- Isolation Valve Included

The Cla-Val Model X141 Pressure Gauge Option consists of glycerin-filled pressure gauges with the Cla-Val Logo and 1/4" CK2 Bronze Isolation Valves on the main valve inlet and outlet. Cla-Val gauges are waterproof, shock resistant, and fully enclosed with a stainless steel case and bronze wetted parts. Ambient temperature ratings are -4 Degrees F to +140 Degrees F (-20 Degrees C to +60 Degrees C).

All gauges have dual scale (PSI/BAR) and are supplied with a 1/4" NPT bottom connection. Model X141 gauges are available installed on new valves and must be specified on the customer Purchase Order. Consult factory for other available materials.

Available Pressure Ranges

X141 Gauge Assembly (2 1/2" Diameter Dial)

Pressure Range*	Part Number
0 - 100 psi	20534302K
0 - 160 psi	20534311J
0 - 200 psi	20534303J
0 - 300 psi	20534304H
0 - 400 psi	20534305G

X141 Gauge Assembly (4" Diameter Dial)

Pressure Range*	Part Number
0 - 100 psi	20534307E
0 - 200 psi	20534308D
0 - 300 psi	20534309C
0 - 400 psi	20534310K

Typical X141 Installation



Typical Installation with two X141 Gauges



*Specify desired pressure range and valve location (inlet or outlet) on order.

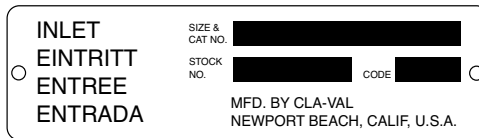


Proper Identification

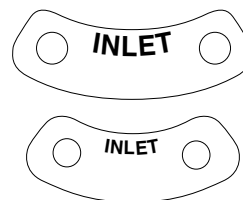
For ordering repair kits, replacement parts, or for inquiries concerning valve operation, it is important to properly identify Cla-Val products already in service by including all nameplate data with your inquiry. Pertinent product data includes valve function, size, material, pressure rating, end details, type of pilot controls used and control adjustment ranges.

Identification Plates

For product identification, cast-in body markings are supplemented by identification plates as illustrated on this page. The plates, depending on type and size of product, are mounted in the most practical position. **It is extremely important that these identification plates are not painted over, removed, or in any other way rendered illegible.**



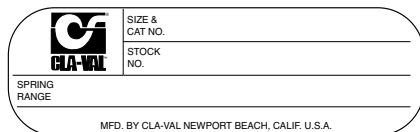
This brass plate appears on valves sized 2 1/2" and is located on the top of the inlet flange.



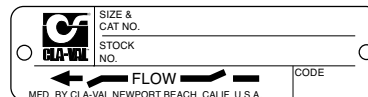
These two brass plates appear on 3/8", 1/2", and 3/4" size valves and are located on the valve cover.



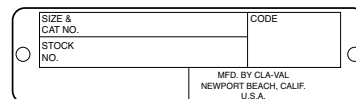
This brass plate appears on altitude valves only and is found on top of the outlet flange.



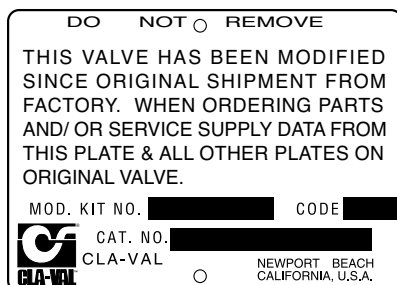
This tag is affixed to the cover of the pilot control valve. The adjustment range appears in the spring range section.



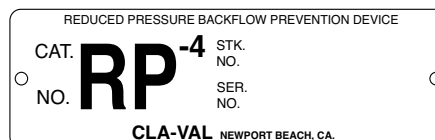
These two brass plates appear on threaded valves 1" through 3" size or flanged valves 1" through 2". It is located on only one side of the valve body.



This brass plate is used to identify pilot control valves. The adjustment range is stamped into the plate.



This aluminum plate is included in pilot system modification kits and is to be wired to the new pilot control system after installation.



This brass plate is used on our backflow prevention assemblies. It is located on the side of the Number Two check (2" through 10"). The serial number of the assembly is also stamped on the top of the inlet flange of the Number One check.

HOW TO ORDER

Because of the vast number of possible configurations and combinations available, many valves and controls are not shown in published product and price lists. For ordering information, price and availability on product that are not listed, please contact your local Cla-Val office or our factory office located at:

P. O. Box 1325
Newport Beach, California 92659-0325
(949) 722-4800
FAX (949) 548-5441

SPECIFY WHEN ORDERING

- Model Number
- Globe or Angle Pattern
- Adjustment Range (As Applicable)
- Valve Size
- Threaded or Flanged
- Body and Trim Materials
- Optional Features
- Pressure Class

UNLESS OTHERWISE SPECIFIED

- Globe or angle pattern are the same price
- Ductile iron body and bronze trim are standard
- X46 Flow Clean Strainer or X43 "Y" Strainer are included
- CK2 Isolation Valves are included in price on 4" and larger valve sizes (6" and larger on 600 Series)

LIMITED WARRANTY

Automatic valves and controls as manufactured by Cla-Val are warranted for three years from date of shipment against manufacturing defects in material and workmanship that develop in the service for which they are designed, provided the products are installed and used in accordance with all applicable instructions and limitations issued by Cla-Val. Electronic components manufactured by Cla-Val are warranted for one year from the date of shipment.

We will repair or replace defective material, free of charge, that is returned to our factory, transportation charges prepaid, if upon inspection, the material is found to have been defective at time of original shipment. This warranty is expressly conditioned on the purchaser's providing written notification to Cla-Val immediate upon discovery of the defect.

Components used by Cla-Val but manufactured by others, are warranted only to the extent of that manufacturer's guarantee.

This warranty shall not apply if the product has been altered or repaired by others, Cla-Val shall make no allowance or credit for such repairs or alterations unless authorized in writing by Cla-Val.

DISCLAIMER OF WARRANTIES AND LIMITATIONS OF LIABILITY

The foregoing warranty is exclusive and in lieu of all other warranties and representations, whether expressed, implied, oral or written, including but not limited to any implied warranties or merchantability or fitness for a particular purpose. All such other warranties and representations are hereby cancelled.

Cla-Val shall not be liable for any incidental or consequential loss, damage or expense arising directly or indirectly from the use of the product. Cla-Val shall not be liable for any damages or charges for labor or expense in making repairs or adjustments to the product. Cla-Val shall not be liable for any damages or charges sustained in the adaptation or use of its engineering data and services. No representative of Cla-Val may change any of the foregoing or assume any additional liability or responsibility in connection with the product. The liability of Cla-Val is limited to material replacements F.O.B. Newport Beach, California.

TERMS OF SALE

ACCEPTANCE OF ORDERS

All orders are subject to acceptance by our main office at Newport Beach, California.

CREDIT TERMS

Credit terms are net thirty (30) days from date of invoice.

PURCHASE ORDER FORMS

Orders submitted on customer's own purchase order forms will be accepted only with the express understanding that no statements, clauses, or conditions contained in said order form will be binding on the Seller if they in any way modify the Seller's own terms and conditions of sales.

PRODUCT CHANGES

The right is reserved to make changes in pattern, design or materials when deemed necessary, without prior notice.

PRICES

All prices are F.O.B. Newport Beach, California unless expressly stated otherwise on our acknowledgement of the order. Prices are subject to change without notice. The prices at which any order is accepted are subject to adjustment to the Seller's price in effect at the time of shipment. Prices do not include sales, excise, municipal, state or any other Government taxes. Minimum order charge \$100.00.

RESPONSIBILITY

We will not be responsible for delays resulting from strikes, accidents, negligence of carriers, or other causes beyond our control. Also, we will not be liable for any unauthorized product alterations or charges accruing there from.

RISK

All goods are shipped at the risk of the purchaser after they have been delivered by us to the carrier. Claims for error, shortages, etc., must be made upon receipt of goods.

EXPORT SHIPMENTS

Export shipments are subject to an additional charge for export packing.

RETURNED GOODS

1. Customers must obtain written approval from Cla-Val prior to returning any material.
2. Cla-Val reserves the right to refuse the return of any products.
3. Products more than six (6) months old cannot be returned for credit.
4. Specially produced, non-standard models cannot be returned for credit.
5. Rubber goods such as diaphragms, discs, o-rings, etc., cannot be returned for credit, unless as part of an unopened vacuum sealed repair kit which is less than six months old.
6. Goods authorized for return are subject to a 35% (\$100 minimum) restocking charge and a service charge for inspection, reconditioning, replacement of rubber parts, retesting, repainting and repackaging as required.
7. Authorized returned goods must be packaged and shipped prepaid to Cla-Val, 1701 Placentia Avenue, Costa Mesa, California 92627.



E-Product I.D. (R-3/2011)

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www.cla-val.com

Represented By:



—MODEL— REPAIR KITS

Model 100-01 Hytrol Main Valve

BUNA-N MATERIAL				
	RUBBER KIT	REPAIR KIT	REBUILD ASSEMBLY	STUD & NUT KIT
	STOCK NO.	STOCK NO.	STOCK NO.	STOCK NO.
3/8"	9169801K		21176614B	21176633J
1/2"	9169802H	21176602F	21176615A	21176634H
3/4"	9169802H	21176602F	21176615A	21176634H
1" Non-Guided	9169803F	21176601G	21176616K	21176636F
1"	9169804D	21176603E	21176617J	21176636F
1 1/4"	9169804D	21176603E	21176617J	21176636F
1 1/2"	9169804D	21176603E	21176617J	21176636F
2"	9169805A	21176608K	21176618H	21176637E
2 1/2"	9169811J	21176609J	21176619G	21176638D
3"	9169812G	21176604D	21176620D	21176639C
4"	9169813E	21176605C	21176621C	21176640K
6"	9169815K	21176606B	21176622B	21176641J
8"	9817901D	21176607A	21176623A	21176642H
10"	9817902B	21176610F	21176624K	21176643G
12"	9817903K	21176611E	21176625J	21176644F
14"	9817904H	21176612D	21176626H	21176645E
16"	9817905E	21176613C	21176627G	21176645E

Model 100-20 Hytrol Main Valve

BUNA-N MATERIAL				
	RUBBER KIT	REPAIR KIT	REBUILD ASSEMBLY	STUD & NUT KIT
	STOCK NO.	STOCK NO.	STOCK NO.	STOCK NO.
3"	9169805A	21176608K	21176618H	21176637E
4"	9169812G	21176604D	21176620D	21176639C
6"	9169813E	21176605C	21176621C	21176640K
8"	9169815K	21176606B	21176622B	21176641J
10"	9817901D	21176607A	21176623A	21176642H
12"	9817902B	21176610F	21176624K	21176643G
14"	9817903K	21176611E	21176625J	21176644F
16"	9817903K	21176611E	21176625J	21176644F

Consult factory for larger sizes

Rubber Kit Includes: Diaphragm, Disc, Spacer Washers

Repair Kit Includes: Diaphragm, Disc, Spacer Washers, Epoxy Coated Disc Retainer, Epoxy Coated Diaphragm Washer, Protective Washer

Rebuild Assembly Includes: Diaphragm, Disc, Spacer Washers, Epoxy Coated Disc Retainer, Epoxy Coated Diaphragm Washer, Protective Washer, Stainless Steel Bolts & Washers (6" & Below), Stainless Steel Studs, Nuts, & Washers (8" & Above), Stem, Stem Nut, Disc Guide, Standard Cover Spring, Cover Washer

Stud & Nut Kit Includes: Stainless Steel Bolts & Washers (6" & Below), Stainless Steel Studs, Nuts, & Washers (8" & Above)

Repair Kits for 100-02/100-21 Powertrol and 100-03/100-22 Powercheck Main Valves**For:** Powertrol and Powercheck Main Valves—150 Pressure Class Only**Includes:** Diaphragm, Disc (or Disc Assembly) and O-rings and full set of spare Spacer Washers.

Valve Size	Kit Stock Number 100-02	Valve Size	Kit Stock Number	
			100-02 & 100-03	100-21 & 100-22
3/8"	9169901H	2 1/2"	9169910J	N/A
1/2" & 3/4"	9169902F	3"	9169911G	9169905J
1"	9169903D	4"	9169912E	9169911G
1 1/4" & 1 1/2"	9169904B	6"	9169913C	9169912E
2"	9169905J	8"	99116G	9169913C
		10"	9169939H	99116G
		12"	9169937B	9169939H

Larger Sizes: Consult Factory.

Repair Kits for 100-04/100-23 Hy-Check Main Valves**For:** Hy-Check Main Valves—150 Pressure Class Only**Includes:** Diaphragm, Disc and O-Rings and full set of spare Spacer Washers.

Valve Size	Kit Stock Number		Valve Size	Kit Stock Number	
	100-04	100-23		100-04	100-23
4"	20210901B	N/A	12"	20210905H	20210904J
6"	20210902A	20210901B	14"	20210906G	N/A
8"	20210903K	20210902A	16"	20210907F	20210905H
10"	20210904J	20210903K	20"	N/A	20210907F
			24"	N/A	20210907F

Larger Sizes: Consult Factory.

Repair Kits for Pilot Control Valves (In Standard Materials Only)**Includes:** Diaphragm, Disc (or Disc Assembly), O-Rings, Gaskets or spare Screws as appropriate.

BUNA-N® (Standard Material)				VITON (For KB Controls)	
Pilot Control	Kit Stock Number	Pilot Control	Kit Stock Number	Pilot Control	Kit Stock Number
CDB	9170006C	CFM-9	12223E	CDB-KB	9170012A
CDB-30	9170023H	CRA (w/bucking spring)	9170001D	CRA-KB	N/A
CDB-31	9170024F	CRD (w/bucking spring)	9170002B	CRD-KB (w/bucking spring)	9170008J
CDB-7	9170017K	CRD (no bucking spring)	9170003K	CRL-KB	9170013J
CDH-2	18225D	CRD-18	20275401K	CDHS-2BKB	9170010E
CDHS-2	44607A	CRD-22	98923G	CDHS-2FKB	9170011C
CDHS-2B	9170004H	CRL (55F, 55L)	9170007A	CDHS-18KB (no bucking spring)	9170009G
CDHS-2F	9170005E	CRL60/55L-60	9170033G	102C-KB	1726202D
CDHS-3C-A2	24657K	CRL60/55L60 1"	9170042H		
CDHS-8A	2666901A	CRL-4A	43413E		
CDHS-18	9170003K	CRL-5 (55B)	65755B		
CDS-4	9170014G	CRL-5A (55G)	20666E		
CDS-5	14200A	CRL-18	20309801C		
CDS-6	20119301A	Universal CRL	9170041K		
CDS-6A	20349401C	CV	9170019F		
CFCM-M1	1222301C	X105L (O-ring)	00951E	Buna-N®	
CFM-2	12223E	102B-1	1502201F		
CFM-7	1263901K	102C-2	1726201F		
CFM-7A	1263901K	102C-3	1726201F		
				CRD Disc Ret. (Solid)	C5256H
				CRD Disc Ret. (Spring)	C5255K

Repair Assemblies (In Standard Materials Only)

Control	Description	Stock Number
CF1-C1	Pilot Assembly Only	89541H
CF1-CI	Complete Float Control less Ball and Rod	89016A
CFC2-C1	Disc, Distributor and Seals	2674701E
CSM 11-A2-2	Mechanical Parts Assembly	97544B
CSM 11-A2-2	Pilot Assembly Only	18053K
33A 1"	Complete Internal Assembly and Seal	2036030B
33A 2"	Complete Internal Assembly and Seal	2040830J

When ordering, please give complete nameplate data of the valve and/or control being repaired. MINIMUM ORDER CHARGE APPLIES

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N-RK (R-04/2019)